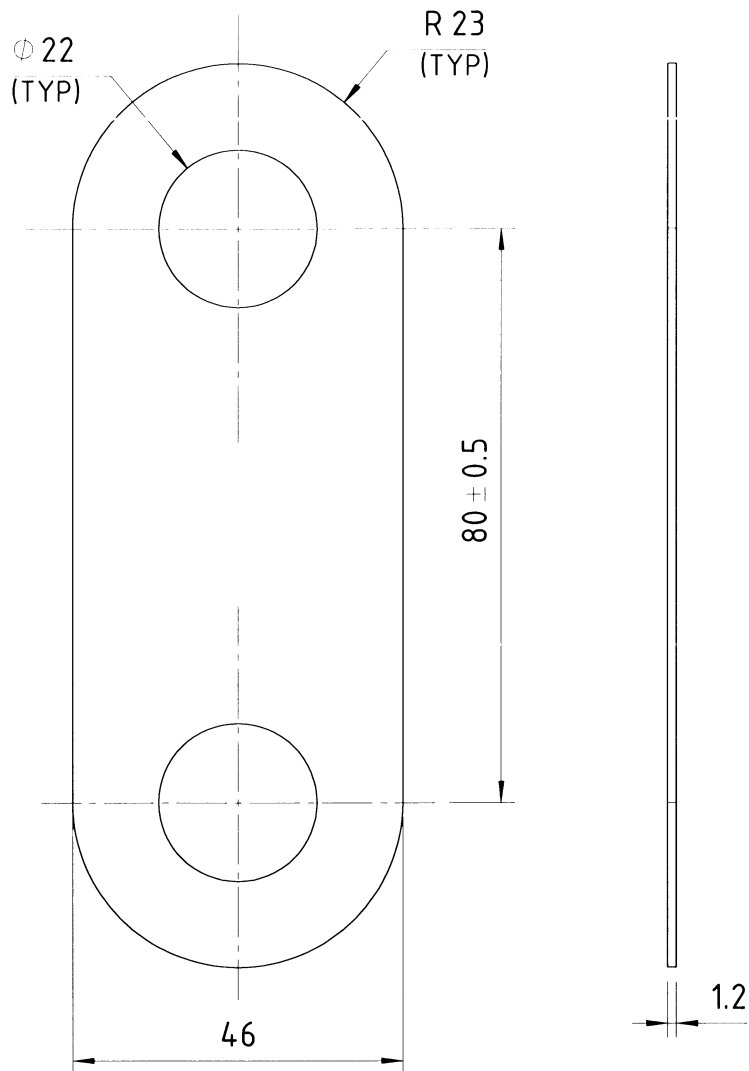


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1		2			3			4		
MACHINING DEVIATIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315 - 1000	1000 - 2000	2000 - 4000	> 4000	
FOR LINEAR DIMENSIONS	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)										
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						PROTO/PILOT/PRODUCTION				
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM										



NOTE:

PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No.2 OF IS:1573-86
& CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW.

C100603120		126x46x1.2THK		IS:513-94,Gr-0	
SL NO.	QTY	DRG. / STOCK NO.	DESCRIPTION	SIZE	COMPANY STD / IS STD
DETAIL PARTS			MATERIAL		
PRODUCT			JAIPUR METRO CARS		
SURFACE TREATMENT					
APPROVED			23.3.13		
CHECKED			23/03		
DRAWN			23/3/13		
REF DRG					
SCALE			SHEET		
1:1			1 / 1		
Wt (Kg)					
ALT					
DRG No.			555-83306		
ALT					

GRADE NO.	VALUE	SYMBOL
N1	0.025	
N2	0.05	
N3	0.1	
N4	0.2	
N5	0.4	
N6	0.8	
N7	1.6	
N8	3.2	
N9	6.3	
N10	12.5	
N11	25	
N12	50	

CHANGES/ECN NO.	DATE	BY	CKD	APP
4				
555-83301				
555				

BEML LIMITED	TD, BANGALORE COMPLEX	BANGALORE 560 075
WASHER, LOCKING		
555-83306		