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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

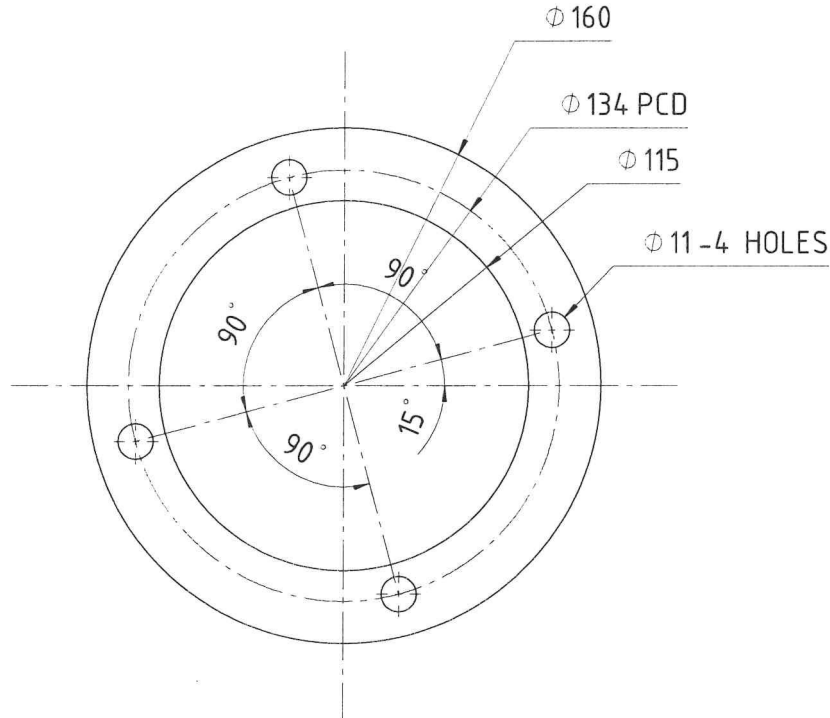
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS: **MOCKUP/PROTO/PRODUCTION**



UN CONTROLLED COPY

N1	0.025	N2	0.05	N3	0.1	N4	0.2	N5	0.4	N6	0.8	N7	1.6	N8	3.2	N9	6.3	N10	12.5	N11	25	N12	50				
												SL No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE (mm)	COMPANY STD./I.S	Wt. (Kg)									
												PRODUCT						BMRCL METRO CARS									
												REF DRG															
												MATERIAL						IS:410-77, CuZn40 CONDITION 'HB'									
												HEAT TREAT.						APPD MS									
												SURFACE TREAT.						REVD DB									
												TITLE						CHKD DB									
												GASKET						DRWN JC									
																		SCALE 1:1									
												SHEET 1 OF 1						Wt. 0.1Kg									
												DRG No. 926-81127						ALT 0									
												BEML LIMITED															
												ALT.NO.						ECN NO/CHANGES		DATE		BY		CHKD		APPD	