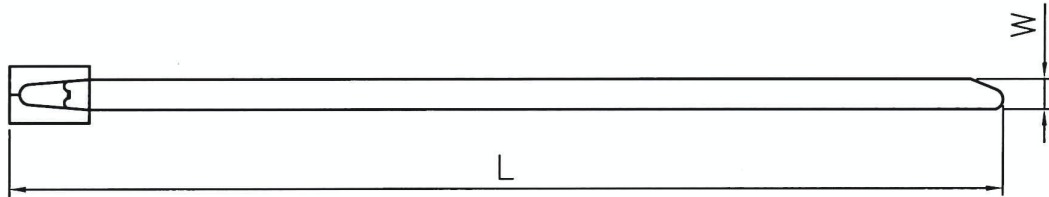


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



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NOTE

1. MATERIAL :STAINLESS STEEL Grade 304
2. BUNDLE DIAMETER: 44 to 51mm
3. LENGTH L:150 TO 200mm
4. WIDTH W:4.4 TO 4.6mm
5. TENSILE STRENGTH : 45 TO 55Kg

N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	GRADE No.	VALUE	SYMBOL	SURFACE ROUGHNESS	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD					
0.075	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50															
															SL.No.	QTY	PART / STOCK No.		DESCRIPTION		SIZE	COMPANY STD./I.S		Wt. (Kg)		
																						MATERIAL				
															PRODUCT		BMRCL METRO CARS									
																	REF DRG									
															MATERIAL											
																	HEAT TREAT.									
															SURFACE TREAT.											
																	TITLE									
															STEEL TIE											
																	SCALE									
															1:1											
																	DRG No.									
															926-60386											
																	ALT									
															0											

BEML LIMITED

NEW FRONTIERS NEW DREAMS

12/9/2018

12/9/2018

10/9/2018

10/9/2018

1 OF 1

Wt.(Kg)

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