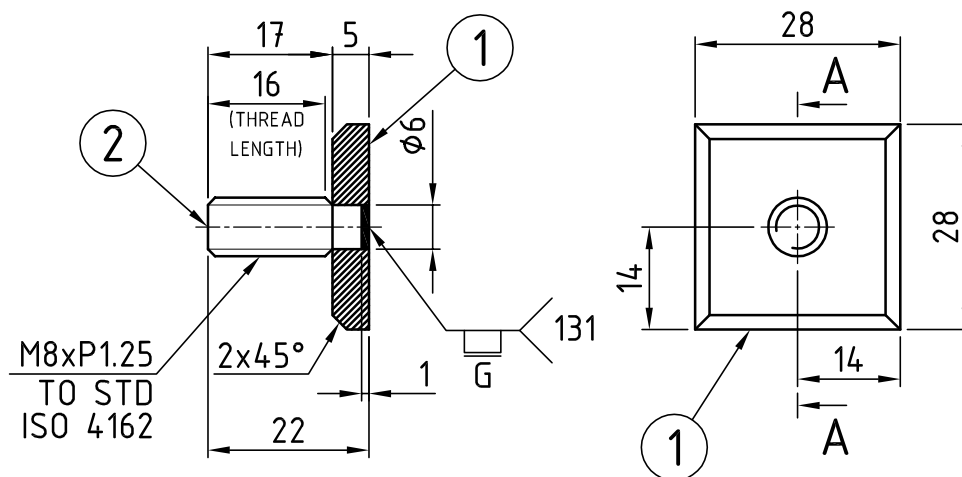


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										




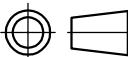



UNCONTROLLED



SECTION-AA

NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. REMOVE ALL SHARP EDGES AND BURRS.
3. WELDING SYMBOLS AS PER ISO 2553.
4. NYLOK BLUE PATCH TO BE APPLIED ON THE THREAD.

2	1	942-23106-2	STUD			ø9, L=22		SUS 304 / AISI 304						
1	1	942-23106-1	PLATE			28x28x5THK		SUS 304 / AISI 304						
SL.No.	QTY	PART / STOCK No.			DESCRIPTION			SIZE	COMPANY STD./I.S	Wt. (Kg)				
									MATERIAL					
					PRODUCT	KMRC RS(3R) METRO CARS								
					REF DRG	-								
					MATERIAL	-								
					HEAT TREAT.	-	APPD	PV GAYATHRI		17/03/2017				
					SURFACE TREAT.	-	REVD	KRISHNA PRASAD		17/03/2017				
					TITLE	SQUARE BOLT	CHKD	KRISHNA PRASAD		17/03/2017				
					DRWN		PURUSHOTHAMAN		17/03/2017					
					SCALE			SHEET	Wt.(Kg)					
					1:1			1 OF 1	-					
ALT.NO.						ECN NO/CHANGES		DATE	BY	CHKD	APPD	DRG No.		ALT
												942-23106		
 BEM LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>														