








SURFACE ROUGHNESS		N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
GRADE No.													
VALUE		50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL													

Technical drawing of a hexagonal bolt. The main drawing shows a side view with dimensions: total length 90, length of the hexagonal head 78, and thread length 36. The thread is specified as M 36. The head has two holes, each with a diameter of 11. A detail view of the head shows a hexagonal shape with two holes, labeled "2-Ø4 THRU HOLES".



THE PART SHALL BE MADE TO SPEC IS:1364(PART 2)-02, PC-10.9 GEOMET COATING TO SPEC. ASTM F1136 Gr.6 WITH BLACK TOP COAT

A4