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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

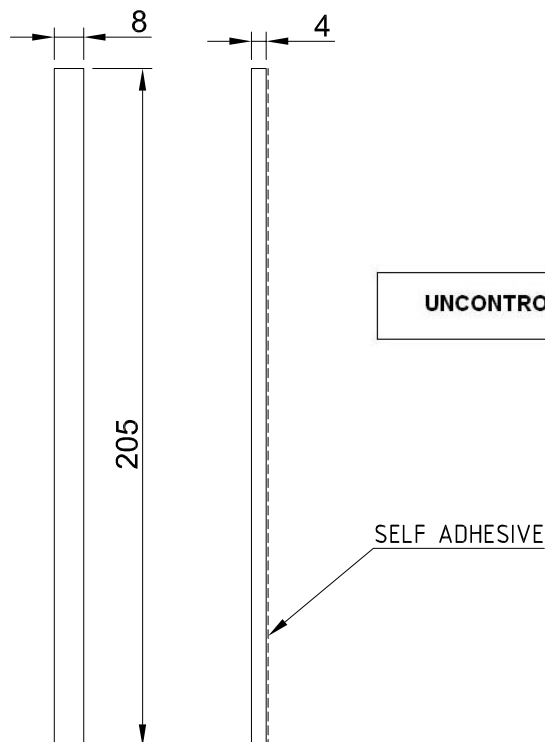
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:



UNCONTROLLED

SELF ADHESIVE

NOTE:

- 1). SILICON FOAM RUBBER SHALL CONFORM TO BS 6853 Category 1a.
- 2). SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK SUPPLIES
- 3). SILICON FOAM RUBBER SHALL CONFORM TO FOLLOWING PROPERTY:

SL. NO.	PROPERTY	TEST METHOD	REQUIREMENT
i	COMPRESSION SET, % max	ASTM D 1056 TEST D @70°C	$< \frac{1}{3}$

[illegible]