

**COPY RIGHT & CONFIDENTIAL**      THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF BEML & CONTAINS CONFIDENTIAL INFORMATION. THIS DOCUMENT OR ITS CONTENTS SHALL NOT BE USED, REPRODUCED OR DISCLOSED IN WHOLE OR IN PART, WITHOUT PRIOR WRITTEN PERMISSION OF BEML. THIS DOCUMENT & ALL ITS COPIES SHALL BE RETURNED TO BEML ON DEMAND UPON DOWNGRADING RELEASED FROM PLM. PHYSICAL SIGNATURE NOT REQUIRED

|   |           |       |        |          |           |          |           |           |            |    |
|---|-----------|-------|--------|----------|-----------|----------|-----------|-----------|------------|----|
| MACHINING DEVIATIONS<br>FOR LINEAR DIMENSIONS | RANGE     | 0 - 6 | 6 - 30 | 30 - 120 | 120 - 315 | 315-1000 | 1000-2000 | 2000-4000 | ABOVE 4000 | RA |
|   | TOLERANCE | ±0.1  | ±0.2   | ±0.3     | ±0.5      | ±0.8     | ±1.2      | ±2        | ±3         | ~  |

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

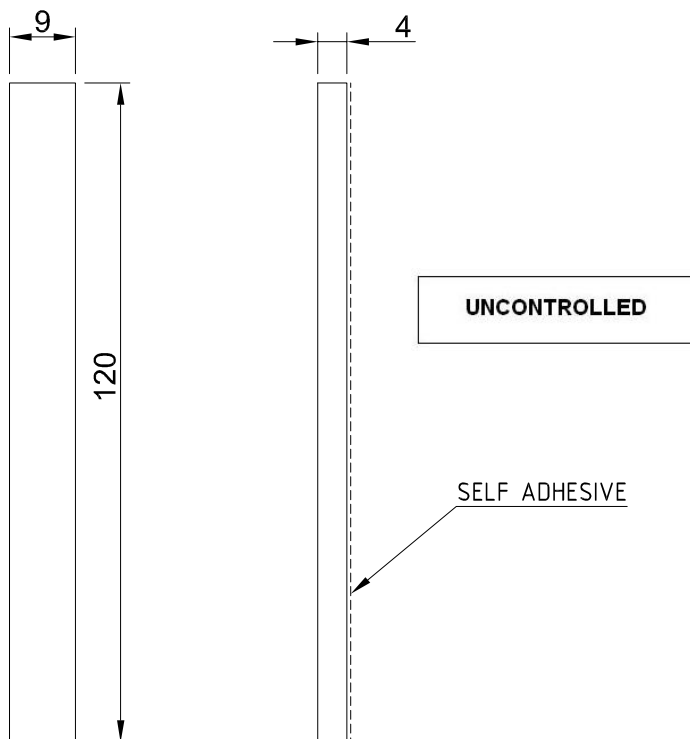
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

|   |
|---|
| QUALITY OF WELD JOINTS REF, RD 230 MEDIUM |
|---|

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:



NOTE:

- 1). SILICON FOAM RUBBER SHALL CONFORM TO BS 6853 Category 1a.
- 2). SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK SUPPLIES
- 3). SILICON FOAM RUBBER SHALL CONFORM TO FOLLOWING PROPERTY:

| SL. NO. | PROPERTY               | TEST METHOD              | REQUIREMENT     |
|---------|------------------------|--------------------------|-----------------|
| i       | COMPRESSION SET, % max | ASTM D 1056 TEST D @70°C | $< \frac{1}{3}$ |

[illegible]