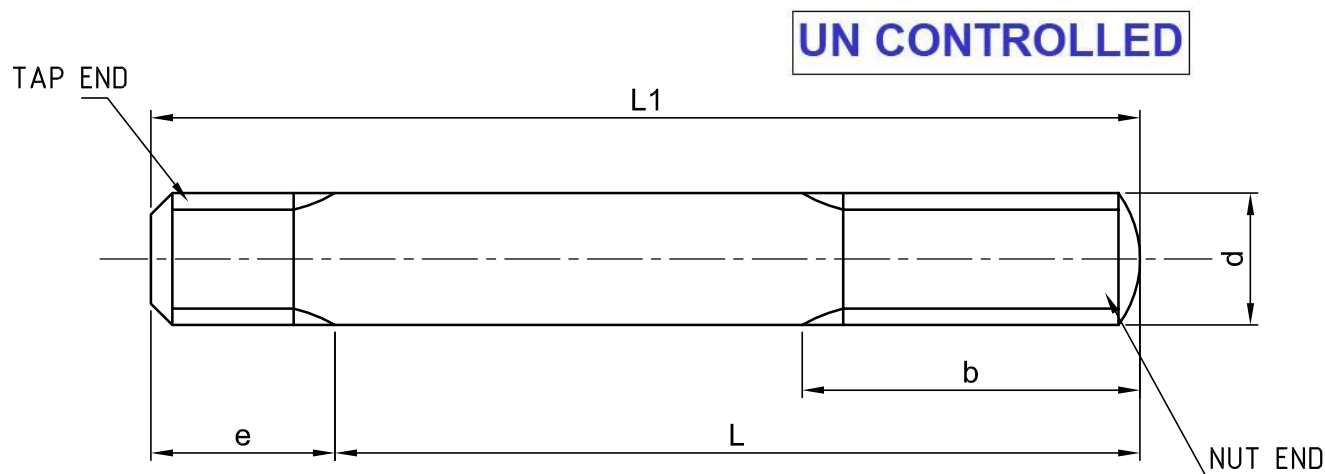


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	MOCK UP / PROTO / PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



Type	Tap End Stud
d	M8
Thread pitch, mm	1.25
e, mm	9
L, mm	22
b, mm	20
L1, mm	31

NOTE: 1. ITEM TO BE SUPPLIED ALONG WITH THE THREAD PROTECTOR.
2. SAMPLE SHALL BE APPROVED BEFORE BULK SUPPLY.

[illegible]