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GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	SYMBOL
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
SURFACE ROUGHNESS													

2114.1

1648.1

49

R 114

2.8

Ø 42.7

714.5

100





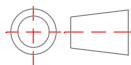


150

2- R 114

UN CONTROLLED

NOTE:-

1. MANUFACTURE PART AS PER GR/TD/1276.
2. REMOVE ALL SHARP EDGES AND BURRS.

							PIPE Ø42.7 OD x 2.8 W/T			
SL.No.	QTY	PART / STOCK No.				DESCRIPTION	SIZE (mm)	COMPANY STD./I.S		Wt. (Kg)
								MATERIAL		
						PRODUCT	DMRC BG METRO CARS			
						REF DRG				
						MATERIAL	SUS304 (SEAMLESS SS PIPE)			
						HEAT TREAT.		APPD	BMT	02.05.2018
						SURFACE TREAT.		REVD	BMT	02.05.2018
						TITLE		CHKD	PS	01.05.2018
						DRAIN PIPE		DRWN	AC	01.05.2018
							SCALE		SHEET	Wt.
							1:10	1 OF 1	6 kg	
ALT.No.	ECN NO/CHANGES				DATE	BY	CHKD	APPD	DRG No.	
									909-40207	
									ALT	
										
							BEM LIMITED			
					NEW FRONTIERS. NEW DREAMS					

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