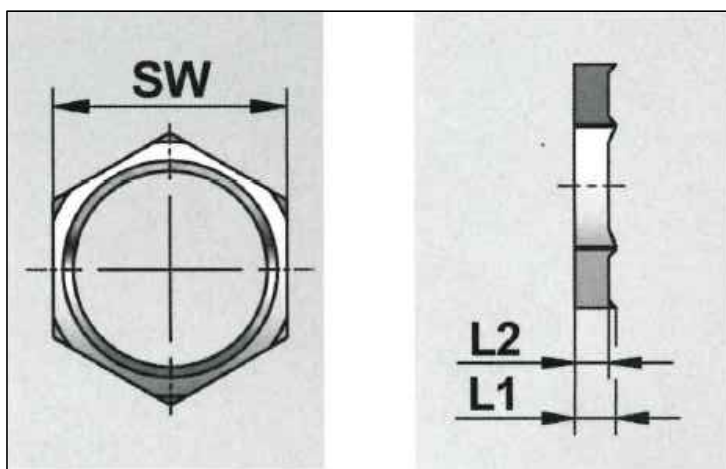


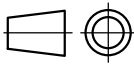


FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF, RD 230 MEDIUM	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.	STATUS:	
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		

1. TYPE : HEXAGONAL LOCK NUT.
2. MATERIAL : NICKEL- PLATED BRASS.
3. APPLICABLE STANDARD : DIN40430.
4. TEMPERATURE RANGE:  $-40^{\circ}\text{C}$  TO  $+200^{\circ}\text{C}$ .

SPECIFICATION				
Thread	Dimensions in mm			Weight in kg/100
	SW	L1	L2	W
PG 29	41	5.7	4.7	1.640



UNCONTROLLED COPY

N8	32	▽	△						PRODUCT	MUMBAI METRO CARS L2 & L7				
N9	6.3								REF DRG					
N10	12.5	▽	△						MATERIAL					
N11	25								HEAT TREAT.	APPD	SYLAJA V	03.12.19		
N12	50	▽	△						SURFACE TREAT.	REVD	K NAGARAJ	03.12.19		
GRADE No.	VALUE								TITLE	CHKD	DIVYA S	03.12.19		
SYMBOL	1	DESIGN CHANGED	23.05.2020	PALLAVI	K NAGARAJ	SYLAJA V			LOCK NUT-PG29	DRWN	PALLAVI	03.12.19		
										SCALE		SHEET	Wt.(Kg)	
									NTS		1 OF 1	0		
SURFACE ROUGHNESS		ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 BEM LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>		DRG No.		525-21884		
										ALT		