
















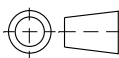




GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50 /	25 /	12.5 /	6.3 /	3.2 /	1.6 /	0.8 /	0.4 /	0.2 /	0.1 /	0.05 /	0.025 /
SYMBOL												



1. REMOVE ALL SHARP EDGES AND BURRS
2. (\$) MATERIAL CHANGED FOR ITEM 1 FROM AISI 304 TO PA66

5	2	RFN5261211	M12, NUT HEX. (L.H THREAD) TO IS:1364(PART-3)-02, MATL. IS:1367(P-14)-84,Gr.A2-70,SS			
4	4	RFN3861211	M12, NUT HEX. (R.H THREAD) TO IS:1364(PART-3)-02, MATL. IS:1367(P-14)-84,Gr.A2-70,SS			
3	1	926-84117	SCREW ROD			
2	1	926-84116	SCREW ROD			
1	1	926-84118	TURN BUCKLE			
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE (mm)	COMPANY STD./I.S	Wt. (Kg)
			MATERIAL			
			PRODUCT	BMRCL METRO CARS		
			REF DRG			
			MATERIAL	-		
			HEAT TREAT. SURFACE TREAT. TITLE	APPD MS	21.08.19	
				REVD DB	19.08.19	
				CHKD DB	17.08.19	
				DRWN JC		
	MATERIAL CHANGED FOR ITEM 1 ECN No. 92610261	18.05.2020 ILYAS		SCALE 1:2		SHEET 1 OF 1 Wt.(kg) 0.79
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	DRG No. 926-84009 ALT 
			 BEML LIMITED NEW FRONTIERS. NEW DREAMS			