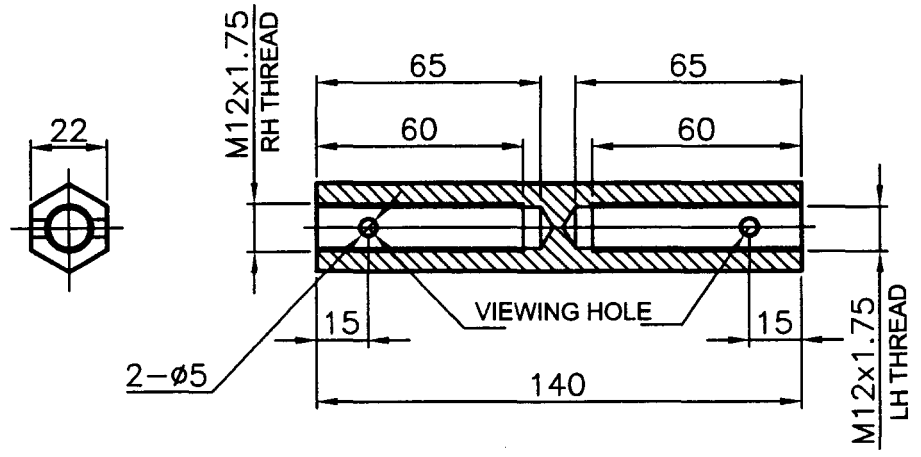
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.

QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

PROTO/~~PILOT/PRODUCTION~~



UN CONTROLLED COPY

NOTE

1. SCREW MACHINING SHALL BE DONE ACCORDING TO ISO 261 NORMAL GRADE OR ABOVE.

SL No.	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY.STD/IS.STD	Wt.Kg.
		DETAIL PARTS		HEX.ROD Ø22 A/FX140 L	AISI 304	
				MATERIAL		

PRODUCT: METRO BOGIE

SURFACE TREATMENT

APPROVED			28.4.08
CHECKED			28.4.08
DRAWN	ILYAS		4.1.08
REF DRG			

ALT	CHANGES / ECN No.	DATE	BY	CKD	APP

QTY	NEXT ASSY	M / DT / T
1	909-84020	

SCALE 1:2 | SHEET OF | Wt (Kg) 0.34

BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075

TITLE: TURN BUCKLE

DRG No. 909-84108

ALT

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												

SURFACE ROUGHNESS