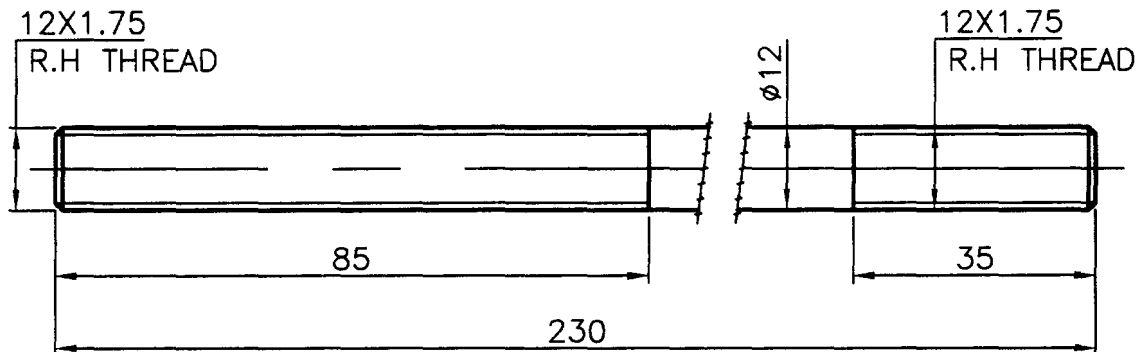


~~PROTO/PILOT/PRODUCTION~~



**UN CONTROLLED COPY**

1. SCREW MACHINING SHALL BE DONE ACCORDING TO ISO 261 NORMAL GRADE OR ABOVE.

						Ø12X230 L		AISI 304	
SL No.	QTY	DRG. / STOCK No.		DESCRIPTION		SIZE		COMPANY.STD/IS.STD   Wt.Kg	
				DETAIL PARTS		MATERIAL			
				PRODUCT METRO BOGIE					
						SURFACE TREATMENT			
						APPROVED		20.4.08	
						CHECKED		28.4.08	
						DRAWN		ILYAS 4.3.08	
						REF DRG 1150			
				1 909-84020		M / DT / T		SCALE 1:1	
				QTY		NEXT ASSY		MODEL	
				TITLE		SCREW ROD			
				ALT		Wt (Kg) 0.2			
				CHANGES / ECN No.		DATE		BY CKD APP	
				BEML LIMITED		R&D, BANGALORE COMPLEX			
				BANGALORE 560 075		DRG No. 909-84109			
						ALT			