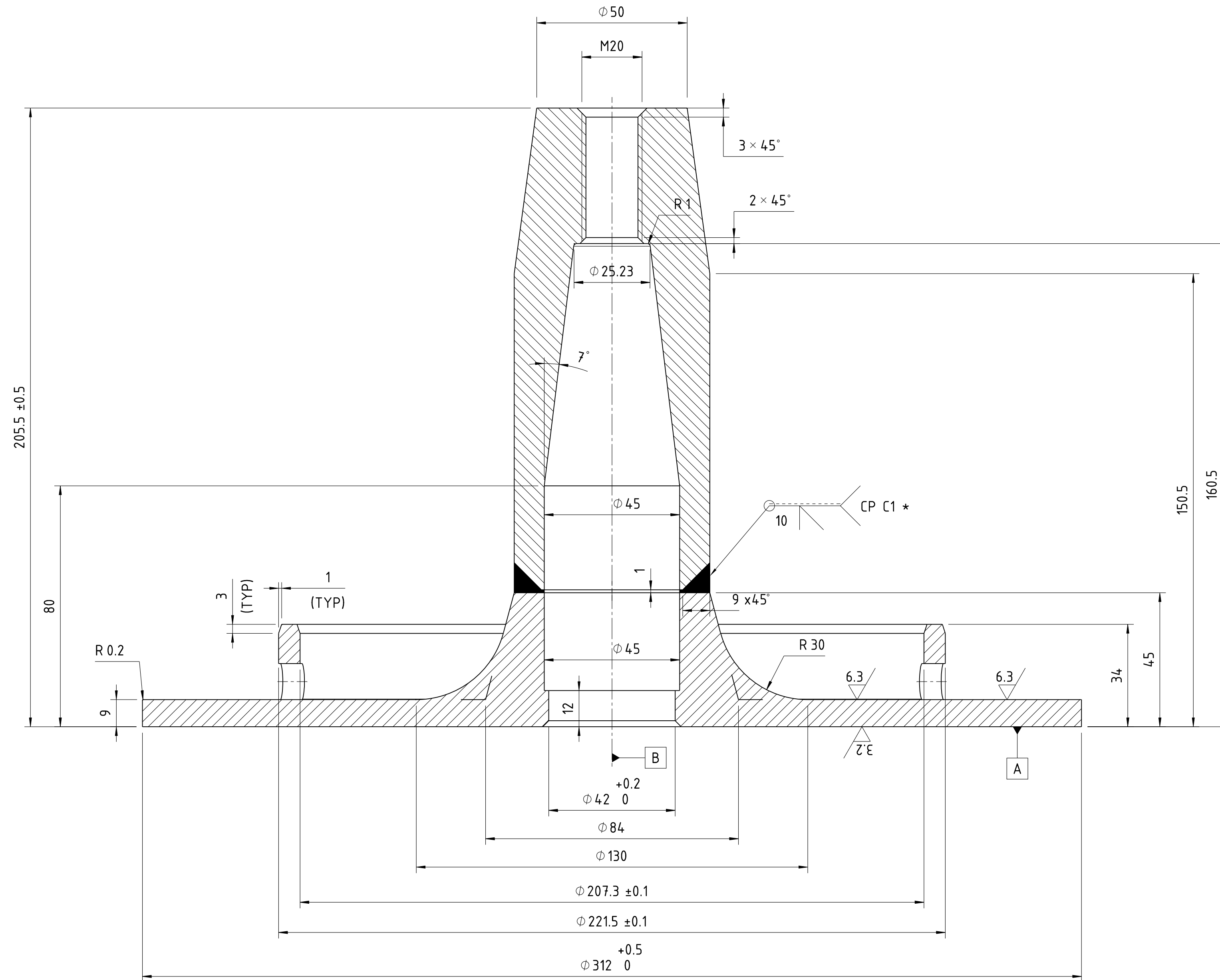


UNCONTROLLED




Welding specifications

In case of HY- and HV-seams the weld transition must be welded according to this illustration in accordance with the throat thickness

$h \leq 10 \longleftrightarrow x = h/3$

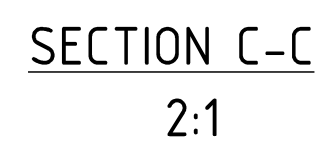
$h > 10 \longleftrightarrow x = h/4$










Certification level CL 1



SECTION A-A
1:1



2	1			GUIDE SPRING		ROD ϕ 35X100			
1	1			PLATE LOWER		PLATE ϕ 312X45			
SL NO.	QTY	PART / STOCK No.		DESCRIPTION		SIZE		COMPANY STD./IS	Wt. (kg)
								MATERIAL	
				PRODUCT	MUMBAI METRO CARS L2 & L7				
				REF DRG					
				MATERIAL HEAT TREAT SURFACE TREAT TITLE	E410BR AS PER IS 2062-2011 IMPACT TEST REQUIRED				
				APPRO	MS				
				REVD	RSS				
				CHKD	VSE				
				DRWN	AKSHAY				
				SCALE			SHEET	WF	
				1:2			1 OF 1	9.91kg	
ALT NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPRO	DRG No.		ALT	
						BEML LIMITED		9525-81038	