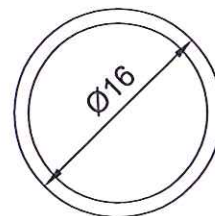
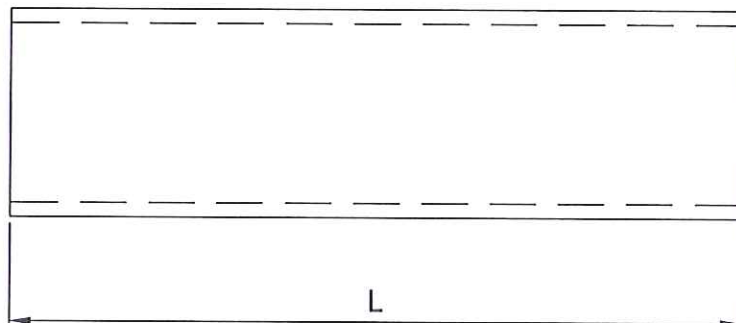


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



TECHNICAL REQUIREMENTS:


- 1) APPLICATION: INSULATION NEAR TERMINAL ENDS / HARNESSING / STRAIN RELIEF
- 2) TYPE: HEAT SHRINKABLE, CIRCULAR / FLAT TYPE
- 3) MATERIAL: FLAME RETARDANT CROSS LINKED POLYOLEFIN
- 4) COLOUR: BLACK
- 5) HEAT SHRINK RATIO: 2:1
- 6) SIZE: DIA 16 mm NOMINAL
- 7) WORKING TEMPERATURE: -55°C TO +125°C
- 8) APPROVAL: UL APPROVED
- 9) MAKE: TYPE PHL OF M/s PARTEX OR CGPT SERIES OF M/s TYCO ELECTRONICS OR ANY ONE OF THE FOLLOWING EQUIVALENT MAKES.

- a) M/s BRADY
- b) M/s PANDUIT
- c) M/s NOVAFLEX
- d) M/s PHOENIX
- e) M/s WOER

NOTE :

REQUIREMENT OF LENGTH 'L' IS INDICATED IN RESPECTIVE DRAWINGS.
 REFERENCE SPECIFICATION : ICF / ELEC / 072

N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		
VALUE		
SYMBOL		
SURFACE ROUGHNESS		

SL.No.	QTY	PART / STOCK No.				DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)		
							MATERIAL					
△						PRODUCT	MEMU					
						REF DRG						
△						MATERIAL						
						HEAT TREAT.	APPD	18/3/18				
△						SURFACE TREAT.	REVD					
						TITLE	CHKD	18/3/18				
△						HEAT SHRINKABLE SLEEVE (16ID)	DRWN	17/3/15				
							SCALE		SHEET	Wt.(Kg)		
△								OF	0			
							DRG No.				ALT	
ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD	 beml NEW FRONTIERS. NEW DREAMS.		BEML LIMITED		90021217	



BEML LIMITED