













COPY RIGHT & CONFIDENTIAL

GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50/	25/	12.5/	6.3/	3.2/	1.6/	0.8/	0.4/	0.2/	0.1/	0.05/	0.025/
SYMBOL												

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF, RD 230 MEDIUM	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.	STATUS:	
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF. RD 230 MEDIUM
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VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:



- | GRADE No. | N12 | N11 | N10  | N9  | N8  | N7  | N6  | N5  | N4  | N3  | N2   | N1    |
|-----------|-----|-----|------|-----|-----|-----|-----|-----|-----|-----|------|-------|
| VALUE     | 50  | 25  | 12.5 | 6.3 | 3.2 | 1.6 | 0.8 | 0.4 | 0.2 | 0.1 | 0.05 | 0.025 |
| SYMBOL    |     |     |      |     |     |     |     |     |     |     |      |       |

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