

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227	
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.	PROTO/PILOT/PRODUCTION
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM	

1. MAKE: WAGO AND CONTROLS
2. END PLATE PART NUMBER : 249-117

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												
SURFACE ROUGHNESS												

SI No.	QTY	DRG. / STOCK No.				DESCRIPTION	SIZE	COMPANY.STD/IS.STD Wt(Kg)						
		DETAIL PARTS						MATERIAL						
							PRODUCT JAIPUR METRO CARS							
									SURFACE TREATMENT					
			</											