

SURFACE ROUGHNESS		N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
GRADE No.													
VALUE		50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL													











Ø8-2HOLES

26 10 46

32 5 R1 (TYP)

DETAIL-P2

1. GRADE OF BOLT & NUT: BOLT GRADE 8.8, NUT GRADE 8
2. NYLOCK SHALL BE APPLIED TO ALL BOLTS FOR LOCK TIGHT.
3. FIRST REMOVAL PREVAILING TORQUE OF NYLOCK IS 4.5 (kg.cm) FOR M6 BOLT.
4. NYLON 6 FLAME RETARDANT TO V-0 OF UL-94.

5	2	RFW09 20616	SPRING WASHER	B6 TO IS:3063-94/ MATL: AISI-304			
4	2	RFN38 60652	HEX. HEAD NUT	HEX HEAD NUT M6 TO IS: 1364 (PART-3)-2002, PC 8.8/ MATL : ISO:3506-79,Gr-A2-70,STAINLESS STEEL			
3	2	RFB38 50645	HEX. FLANGE BOLT FULL THREAD	M6x45 TO ISO 4162-80,Gr-A2-70, PC 8.8 STAINLESS STEEL, WITH PRE-APPLIED ADHESIVE.			
2	1		PLATE	SUS304			
1	1set		CLEAT	SEE NOTE 4			
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./IS	Wt. (Kg)	
					MATERIAL		
			PRODUCT	BMRCL METRO CARS			
			REF DRG				
			MATERIAL				
			HEAT TREAT.	APPD	MS 	12/9/2018	
			SURFACE TREAT.	REVD	GD 	12/9/2018	
			TITLE	CHKD	SK 	10/9/2018	
			CLEAT(D10)	DRWN	PR 	10/9/2018	
				SCALE		SHEET	Wt.(Kg)
					1 OF 1	-	
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	DRG No.	
						ALT	
 BEML LIMITED <small>NEW FRONTIERS - NEW DREAMS</small>						926-60055 