

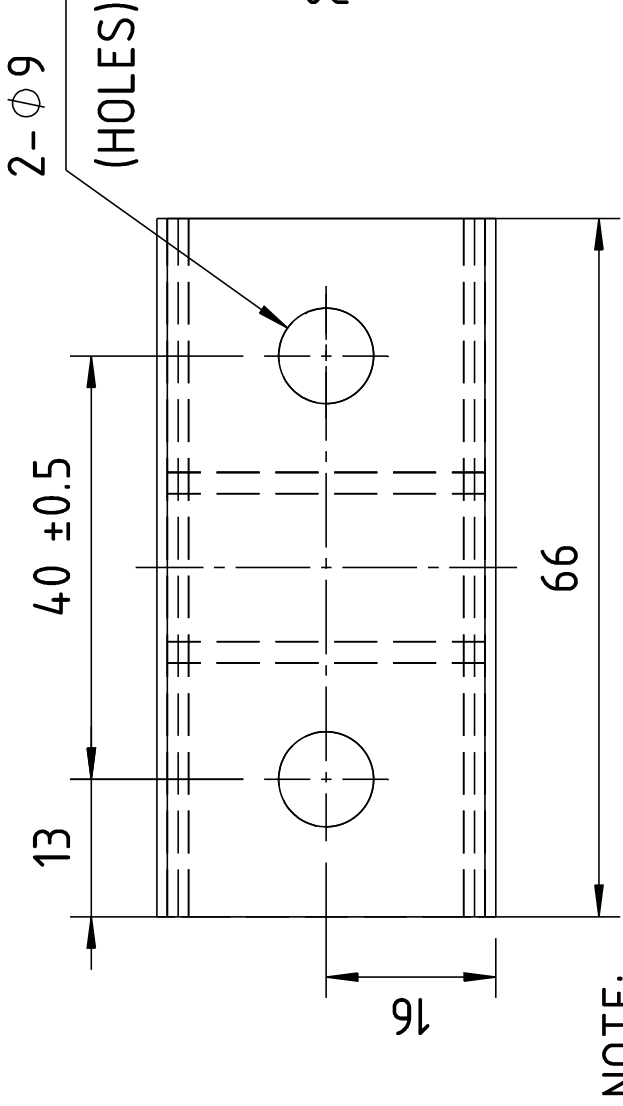
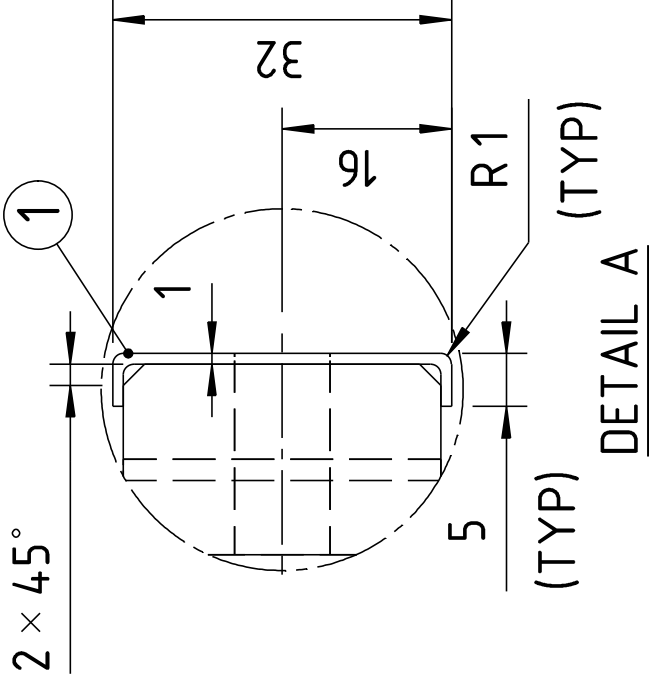
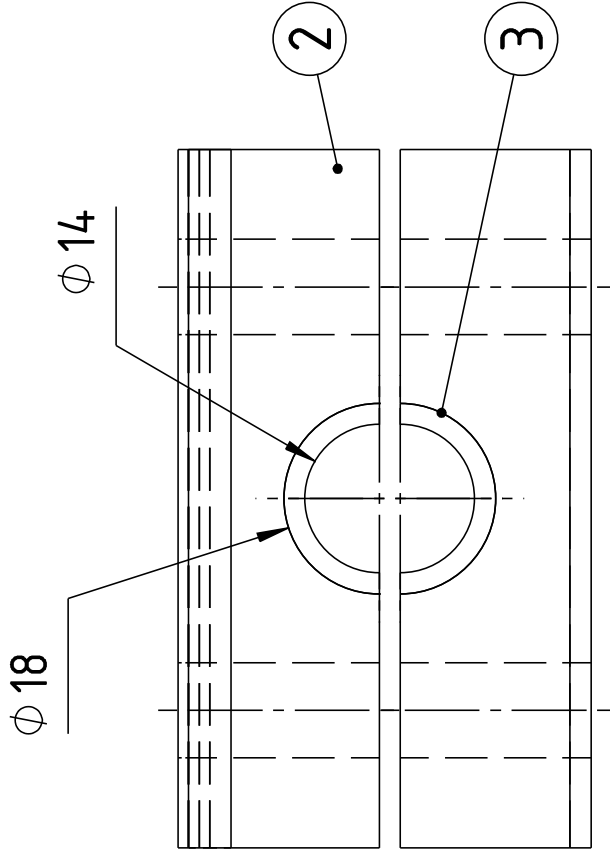
CONFIDENTIAL											
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227											
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)						QUALITY OF WELD JOINTS REF, RD 230 MEDIUM					
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:			PROTO		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96											
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DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

GRADE No.	VALUE	SYMBOL
N1	0.025	▽▽▽▽▽
N2	0.05	▽▽▽▽
N3	0.1	▽▽▽
N4	0.2	▽▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	~



NOTE:

1. REMOVE ALL SHARP EDGES AND BURRS.
2. CLEAT SHALL BE FIRE RETARDANT TO V-0 GRADE OF UL-94

3	1		RUBBER PROTECTOR	46X30X2THK	EPDM	
2	2		CLEAT	66X30X18THK	NYLON 6	
1	1		PLATE	66X40X1THK	AISI 304	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	

MUMBAI METRO CARS L2 & L7

PRODUCT	REF DRG	MATERIAL	HEAT TREAT. SURFACE TREAT. TITLE	APPD MS	REVD RSS	CHKD VSE	DRWN VSE	SCALE 1:1	SHEET 1 OF 1	Wt. 0.13Kg

CLEAT ASSY
EARTH BRUSH

ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD
ALT	525-81029	1 OF 1	0.13Kg	1	1
BEML LIMITED					
NEW FRONTIERS, NEW DREAMS					
A4					