








SURFACE ROUGHNESS		N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
GRADE No.													
VALUE		50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL													

Technical drawing of Detail-P2, showing a front view and a side view of a rectangular plate with two holes.

**Front View:**

- Overall width: 46
- Distance from left edge to center of first hole: 26
- Distance between centers of two holes: 10
- Hole diameter:  $\phi 8$  (2 HOLES)

**Side View:**

- Overall height: 32
- Radius of fillet: R1 (TYP)
- Thickness of plate: 5

**DETAIL-P2**

1. GRADE OF BOLT & NUT: BOLT GRADE 8.8, NUT GRADE 8
2. NYLOCK SHALL BE APPLIED TO ALL BOLTS FOR LOCK TIGHT.
3. FIRST REMOVAL PREVAILING TORQUE OF NYLOCK IS 4.5 (kg.cm) FOR M6 BOLT.
4. NYLON 6 FLAME RETARDANT TO V-0 OF UL-94.

	2	1	A3
--	---	---	----