

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

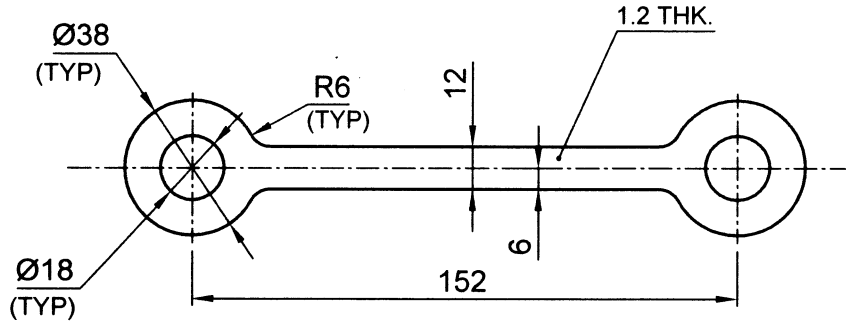
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.

QUALITY OF WELD JOINTS REF.-ISO: 5817

PROTO/PILOT/PRODUCTION

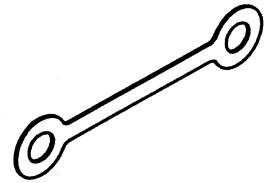
SURFACE TEXTURE 50 ✓



NOTE

- PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS: 1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

UN CONTROLLED COPY



ISOMETRIC VIEW

C100603120		190x38x1.2THK.		IS: 513-94, Gr.-O		
SL No.	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY STD/IS STD	Wt. Kg
DETAIL PARTS			MATERIAL			
PRODUCT			METRO BOGIE			
SURFACE TREATMENT						
APPROVED			21/5			
CHECKED			10.5.12			
DRAWN			ILYAS 10.5.12			
REF DRG			1326			
2 909-81101			909			
SCALE 1:2			SHEET OF			
ALT CHANGES / ECN No.			DATE BY CKD APP			
QTY			NEXT ASSY			
MODEL			DRG No.			
TITLE			909-81154			
WASHER, LOCKING			ALT			

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