

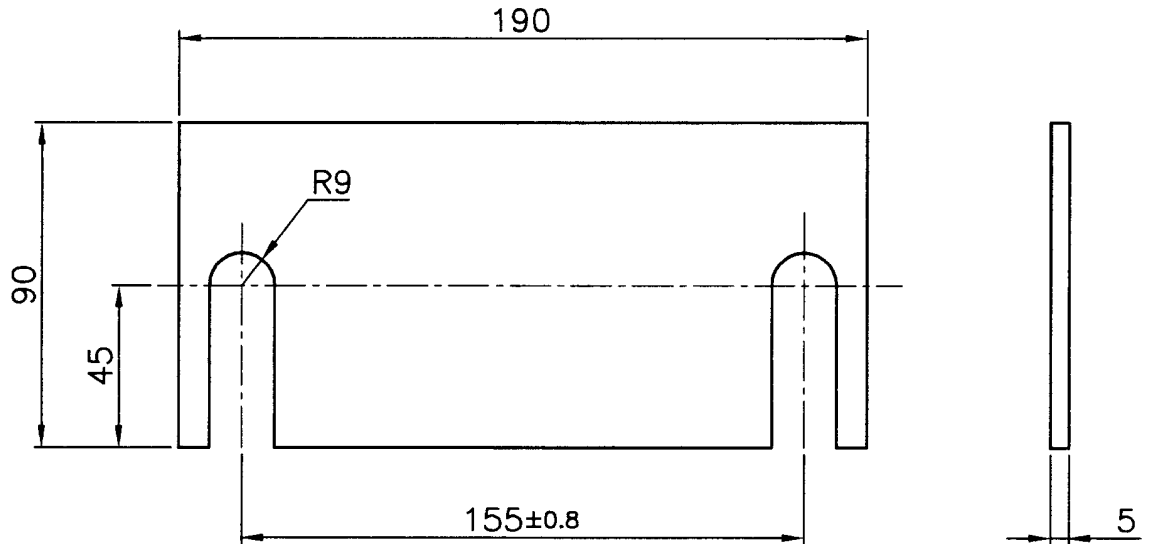
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.

QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

PROTO/PILOT/PRODUCTION



NOTE

- PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS: 1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

UN CONTROLLED COPY

| | | | | | | | |
|-------------------|-----|-------------------|--|------------------------|--|-----------------------|--------------------------|
| | | C100101005 | | 190x90x5THK. | | IS: 2062-06, E 250 WA | |
| SL No. | QTY | DRG. / STOCK No. | | DESCRIPTION | | SIZE | COMPANY.STD/IS.STD Wt.Kg |
| DETAIL PARTS | | | | MATERIAL | | | |
| PRODUCT | | | | METRO BOGIE | | | |
| SURFACE TREATMENT | | | | | | | |
| APPROVED | | | | [Signature] | | 25.2.08 | |
| CHECKED | | | | [Signature] | | 25.2.08 | |
| DRAWN | | | | ILYAS | | 4.1.08 | |
| REF DRG | | | | 1179 | | | |
| 2 | | 909-82201 | | M / DT / T | | SCALE | |
| ALT | | CHANGES / ECN No. | | DATE BY CKD APP | | SHEET OF | |
| VALUE | | 50 | | 25 | | 12.5 | |
| SYMBOL | | ▽ | | ▽ | | ▽ | |
| SURFACE ROUGHNESS | | ▽ | | ▽ | | ▽ | |
| TITLE | | | | LINER, LATERAL BUFFER | | DRG No. | |
| | | | | (5 THK.) | | 909-82110 | |
| BEML LIMITED | | | | R&D, BANGALORE COMPLEX | | Wt (Kg) | |
| BANGALORE 560 075 | | | | | | 0.6 | |
| | | | | | | ALT | |
| | | | | | | △ | |