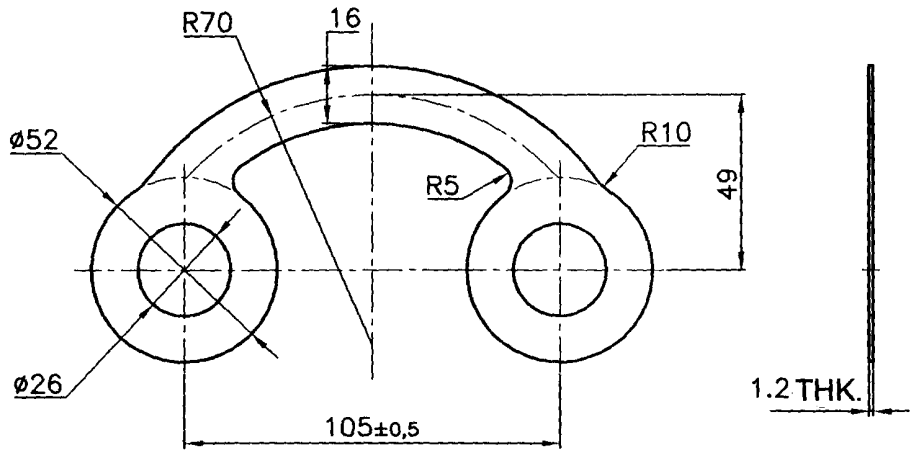
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.

QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

PROTO/~~PILOT/PRODUCTION~~



NOTE

1. PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS: 1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

UN CONTROLLED COPY

SL No.	QTY	DRG. / STOCK No.	DESCRIPTION	SIZE	COMPANY.STD/IS.STD	Wt.Kg
		C100603120		157x83x1.2 THK.	IS: 513-94, Gr.-O	
		DETAIL PARTS		MATERIAL		

SURFACE ROUGHNESS	SYMBOL	VALUE
N1		0.025
N2		0.05
N3		0.1
N4		0.2
N5		0.4
N6		0.8
N7		1.6
N8		3.2
N9		6.3
N10		12.5
N11		25
N12		50

ALT	CHANGES / ECN No.	DATE	BY	CKD	APP

PRODUCT: METRO BOGIE

SURFACE TREATMENT

APPROVED		25.2.08
CHECKED		25.2.08
DRAWN	ILYAS	4.1.08
REF DRG	1190	

QTY	NEXT ASSY	M / DT / T MODEL	SCALE	SHEET OF	Wt (Kg)
4	909-82201		1:2		0.05

BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075

TITLE: WASHER, LOCKING

DRG No.: 909-82116

ALT