

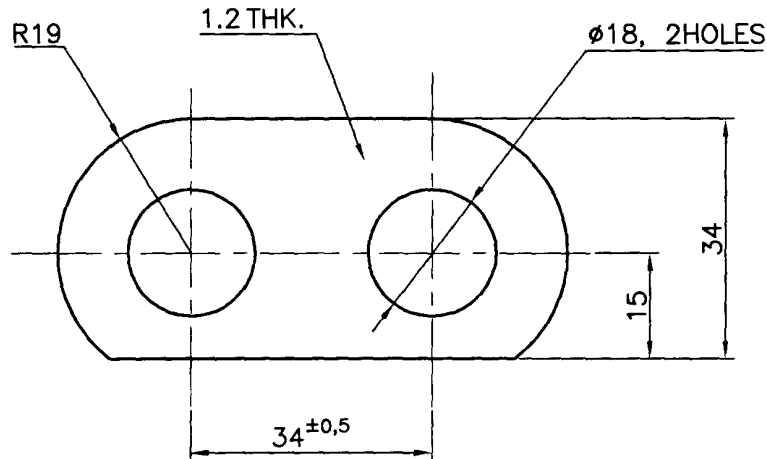
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.

QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

PROTO/PILOT/PRODUCTION



NOTE

- PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS: 1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

UN CONTROLLED COPY

GRADE No.	VALUE	SYMBOL	ROUGHNESS
N1	0.025	▽	
N2	0.05	▽	
N3	0.1	▽	
N4	0.2	▽	
N5	0.4	▽	
N6	0.8	▽	
N7	1.6	▽	
N8	3.2	▽	
N9	6.3	▽	
N10	12.5	▽	
N11	25	▽	
N12	50	▽	

		C100603120		72x34x1.2THK.		IS: 513-94, Gr.-O	
SL No.	QTY	DRG. / STOCK No.		DESCRIPTION		SIZE	COMPANY STD/IS STD Wt.Kg
		DETAIL PARTS				MATERIAL	
		PRODUCT METRO BOGIE					
		SURFACE TREATMENT					
		APPROVED <i>[Signature]</i> 25.2.08					
		CHECKED <i>[Signature]</i> 25.2.08					
		DRAWN ILYAS 4.1.08					
		REF DRG 1276					
		4	909-82401	M / DT / T	SCALE 1:1	SHEET OF	Wt (Kg) 0.016
ALT	CHANGES / ECN No.	DATE	BY	CKD	APP	QTY	NEXT ASSY
				TITLE		DRG No.	
				WASHER, LOCKING		909-82117	
						ALT	



BEML LIMITED
R&D, BANGALORE COMPLEX
BANGALORE 560 075