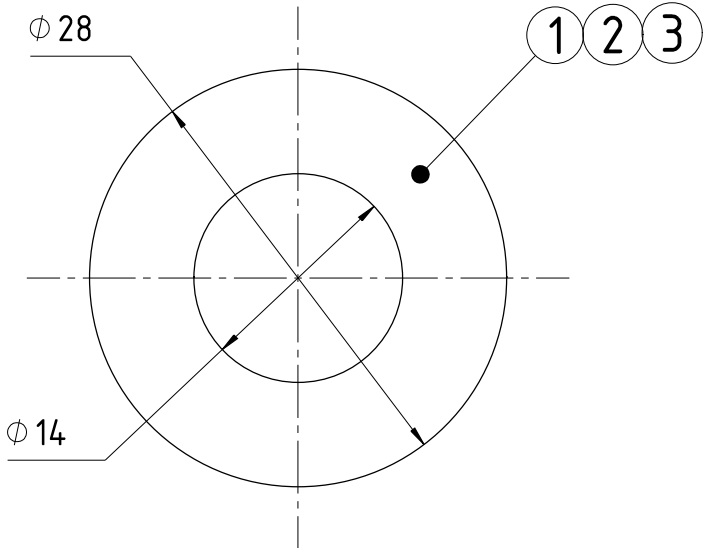


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	MOCKUP/PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



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NOTE:-

PART SHALL BE ZINC PLATED AS PER SERVICE GRADE NO. 2 OF IS:1573-86 & CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW.

3	6	R105202400	ADJUSTING LINER, BAA	Φ28x4.0THK	IS:2062-06,Gr-E 250A		
2	8	R105202315	ADJUSTING LINER, BAA	Φ28x3.15THK	IS:2062-06,Gr-E 250A		
1	2	C100603200	ADJUSTING LINER, BAA	Φ28x2.0THK	IS:513-08, Gr-O		
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE (mm)	COMPANY STD./I.S		Wt. (Kg)
					MATERIAL		

						PRODUCT	BMRCL METRO CARS					
						REF DRG						
						MATERIAL	-					
						HEAT TREAT.		APPD	MS			
						SURFACE TREAT.		REVD	DB			
						TITLE		CHKD	DB			
						ADJUSTING LINER, BAA		DRWN	DM			
								SCALE		SHEET	Wt.(kg)	
								2:1		1 OF 1	-	
	ITEM 2 QTY 8 WAS 6 ITEM 3 QTY 6 WAS 4 ECN No. 92610288	DATE	16.10.20	BY	ILYAS	CHKD		APPD		DRG No.		ALT
ALT.NO.	ECN NO/CHANGES	DATE		BY		CHKD		APPD		926-83210		
							BEM LIMITED					
						NEW FRONTIERS. NEW DREAMS						



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