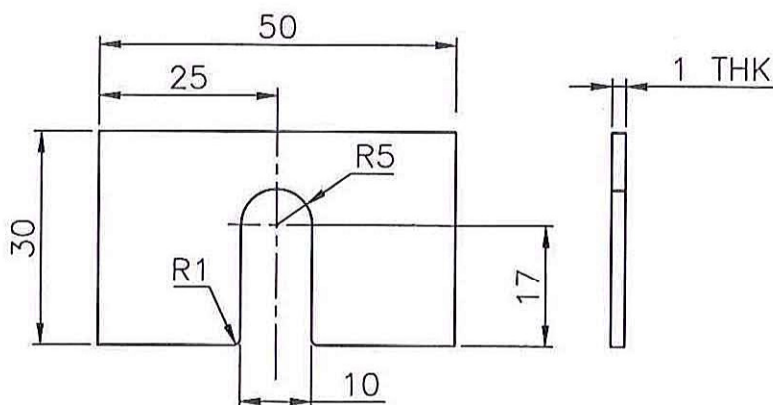


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UN CONTROLLED



GRADE No.	VALUE	SYMBOL
N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽

								50x30x1THK			
SL.No.	QTY	PART / STOCK No.				DESCRIPTION		SIZE		COMPANY STD./I.S	Wt. (Kg)
										MATERIAL	
						PRODUCT	DMRC SG METRO CARS				
						REF DRG					
						MATERIAL	PVC (GREY) TO ASTM D 1784,Gr 14333D (TYPE II, Gr 1)				
						HEAT TREAT.		APPD		19/12/16	
						SURFACE TREAT.		REVD			
						TITLE	SHIM	CHKD		19/12/16	
						DRWN			19/12/16		
						SCALE			SHEET	Wt.(Kg)	
						NTS			1 OF 1	-	
						DRG No.				ALT	
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 BEML LIMITED				918-14126	
											



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918-14126