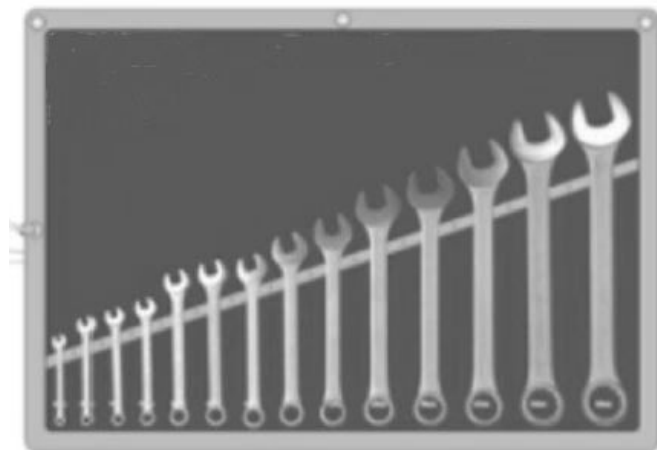


	MACHINING DEVIATIONS FOR LINEAR DIMENSIONS									THE REST	
	ABOVE UP TO AND INCLUDING	- 6	6 30	30 120	120 315	315 1000	1000 2000	2000 4000	4000 -		
STATUS OF THE DESIGN	VALUE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3		



DESCRIPTION : Metric Combination Spanner Set, 6-32mm
MATERIAL : Chrome Vanadium Steel
STANDARD : IS:2028-2004

Spanner Size*	Overall Length*
6	100
8	120
9	130
10	140
13	170
14	180, 190
15	210
17	220
19	230
22	260
24	280
27	310
30	340
32	360

Note:

1. All dimensions are in mm.
2. (*)The dimensions/specifications shown are indicative/reference only.
The supplier should furnish drawings/catalogue of their products with dimensional and type details for technical evaluation and acceptance.

				PRODUCT				DESIGN REF.				
				MINE PLOUGH (TWMP) - T90 S/SK				CM11536				
				NEXT ASSY NO.	USED ON	QTY	MATL:					
				710 TI 20016	TWMP T-90	1	-					
							H.T. -					
							S.T. -			Wt. in kg	SCALE	
										-	NTS	
				AMEND	NO.	TITLE COMBINATION SPANNER SET BEML LIMITED				SHEET NO.		1
DRA/ECN NO	NAME	DATE	THIS DRG. IS GENERATED IN PLM SYSTEM HENCE SIGNATURES NOT REQUIRED		NO. OF SHEETS					1		
APPROVED	SUNDAR RAJ	2021-03-11										
REVIEWED	SETHU MADHAVAN	2021-03-10										
CHECKED	ASWINI KUMAR	2021-03-09										
DRAWN	ANOOPI DIVEKAR	2021-03-08					DRG. NO. 710 TI 20081					