

	MACHINING DEVIATIONS FOR LINEAR DIMENSIONS									THE REST	
	ABOVE UP TO AND INCLUDING	- 6	6 30	30 120	120 315	315 1000	1000 2000	2000 4000	4000 -		
STATUS OF THE DESIGN	VALUE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3		

DESCRIPTION : Pin Punch Set, IS:7177-1999

MATERIAL : Handle Material - Chrome Vanadium Steel

Tip Material - Chrome Vanadium Steel

CONTENTS:

Size*	Overall Length*
2	143
3	155
4	185
5	202
6	209
8	219

Note:

1. All dimensions are in mm.
2. (*)The dimensions/specifications shown are indicative/reference only.
The supplier should furnish drawings/catalogue of their products with dimensional and type details for technical evaluation and acceptance.

			PRODUCT MINE PLOUGH (TWMP) - T90 S/SK				DESIGN REF. CM11540				
			NEXT ASSY NO.	USED ON	QTY	MATL:					
			710 TI 20016	TWMP T-90	1	-					
						H.T. -					
						S.T. -		Wt. in kg			
								SCALE NTS			
AMEND NO.			THIS DRG. IS GENERATED IN PLM SYSTEM HENCE SIGNATURES NOT REQUIRED 				SHEET NO.		1		
DRA/ECN NO. NAME DATE							PUNCH SET		NO. OF SHEETS		1
APPROVED SUNDAR RAJ 2021-03-11							BEML LIMITED		DRG. NO.		
REVIEWED SETHU MADHAVAN 2021-03-10									710 TI 20121		
CHECKED ASWINI KUMAR 2021-03-09											
DRAWN ANOOP DIVEKAR 2021-03-08											