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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3

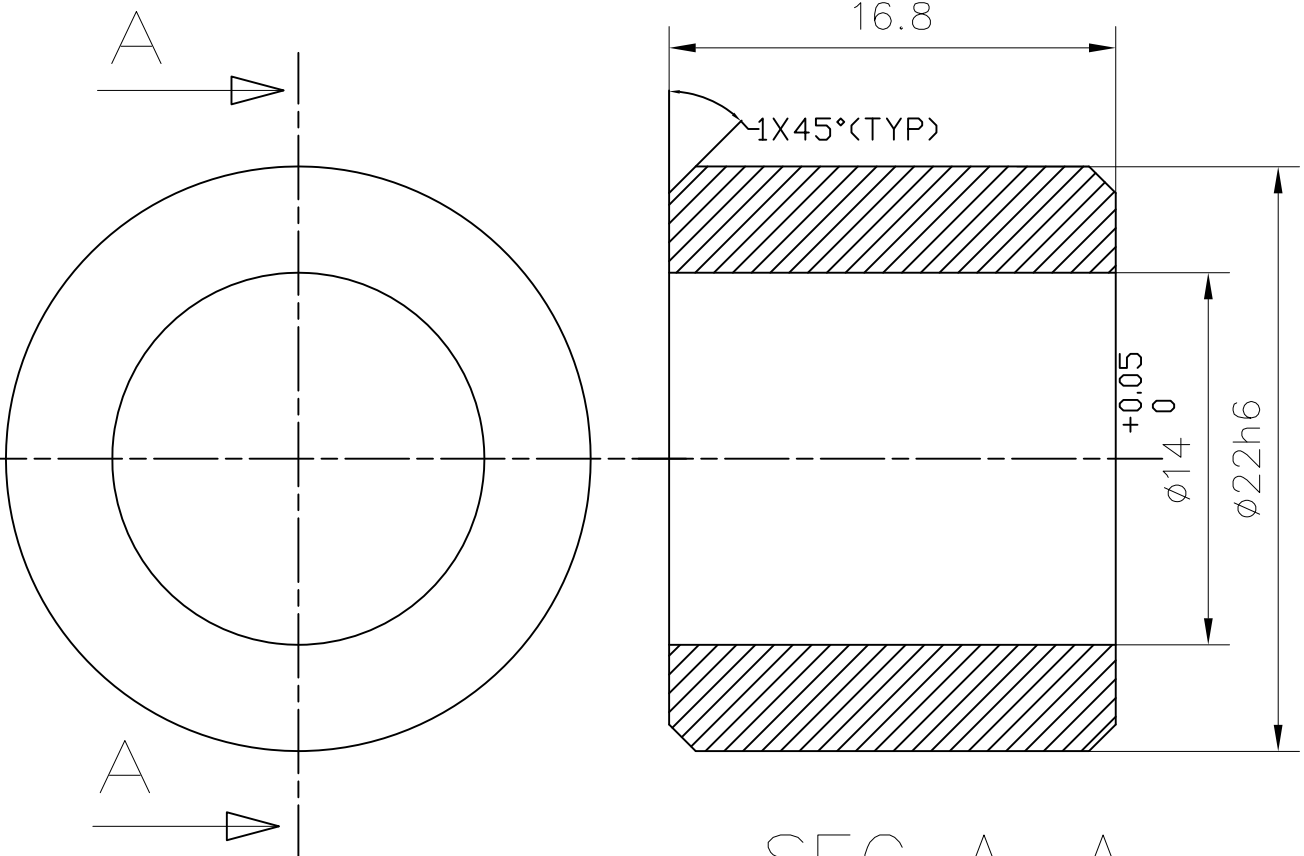
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

QUALITY OF WELD JOINTS REF, ISO 5817

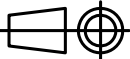



PROTO / PILOT / PRODUCTION



SEC A-A

MATERIAL SPECIFICATION: EN8 (BS:970-1955)

NOTE:1) Dimensions specified are in mm
2) Remove all sharp corners.

SL No.	QTY	DRG. / STOCK No.				DESCRIPTION	SIZE	COMPANY STD/IS STD		Wt.Kg.								
		DETAIL PARTS						MATERIAL										
						PRODUCT	BEML TATRA VEHICLE											
								SURFACE TREATMENT										
								—										
								APPROVED	RAJASEKARAN R	26.05.20								
								CHECKED	RAJASEKARAN R	26.05.20								
								DRAWN	UDAYA RAVI	26.05.20								
								REF DRG	—									
						1	151170001002	TATRA										
ALT	CHANGES / ECN No.				DATE	BY	CKD	APP	QTY	NEXT ASSY	MODEL	SCALE	NTS		SHEET	1 OF 1	Wt (Kg)	—
  BEM LIMITED R&D, DEFENCE PALAKKAD						TITLE BUSH						DRG No.				ALT		
												151171014003						



BEML LIMITED
R&D, DEFENCE
PALAKKAD

TITLE

BUSH

DRG No.

151171014003

