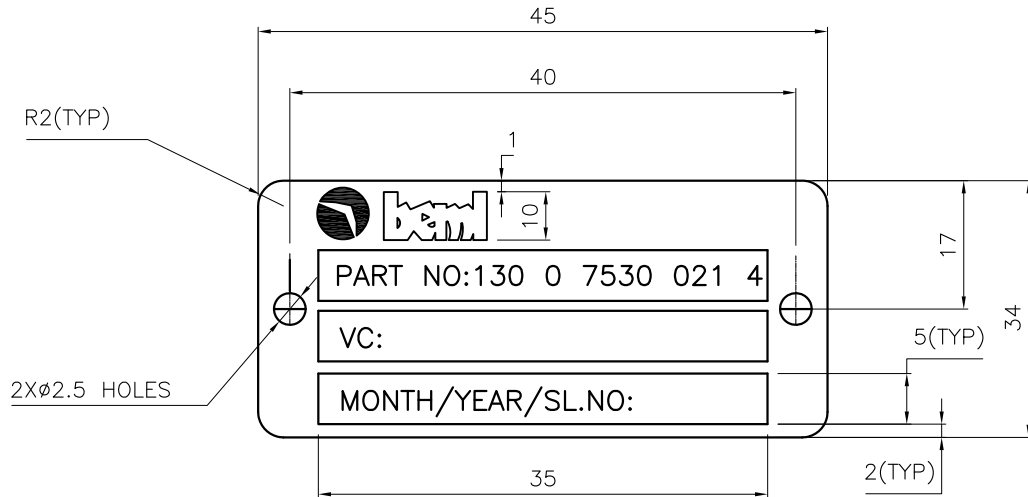


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0-6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.							PROTO/PILOT/PRODUCTION		
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM									

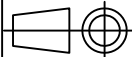





#### NOTE

1. THE COMPANY SYMBOL beml LETTERS AND THE BLOCK SHALL BE DYED IN SILVER COLOUR AND THE REMAINING AREAS SHALL BE BLACKENED BY ALUMITE PHOTO-DYEING PROCESS.
2. SIZE OF THE LOGO 10mm.
3. SIZE OF THE STAMPS SHALL BE APPROXIMATELY 4mm.
4. FONT TYPE: ARIAL OR SIMILAR

THICKNESS = 1mm

GRADE No.	N1	0.025
VALUE	N2	0.05
SYMBOL	N3	0.1
	N4	0.2
	N5	0.4
	N6	0.8
	N7	1.6
	N8	3.2
	N9	6.3
	N10	12.5
	N11	25
	N12	50

SL No.	QTY	DRG. / STOCK No.				DESCRIPTION	SIZE	COMPANY.STD/IS.STD		Wt.Kg.		
		DETAIL PARTS						MATERIAL ALUMINIUM				
						PRODUCT	BEML TATRA VEHICLE					
								SURFACE TREATMENT				
								APPROVED	RAJASEKARAN R	26.05.20		
								CHECKED	UDAYA RAVI	26.05.20		
								DRAWN	UDAYA RAVI	26.05.20		
								REF DRG				
						01	151170001002	TATRA	SCALE		SHEET 1 OF 1	Wt (Kg)
ALT	CHANGES / ECN No.				DATE	BY	CKD	APP	QTY			
  <b>बी ई एम लिमिटेड</b> BEML LIMITED PRODUCT DESIGN PALAKKAD COMPLEX						TITLE				DRG No.		ALT
						NAME PLATE				151172018003		



BEMl LIMITED  
PRODUCT DESIGN  
PALAKKAD COMPLEX

TITLE

NAME PLATE

DRG No.

151172018003

