

Present Specification - ~~67/33 PC SPUN X SPUN 89/90 CMS WIDTH DYED OF 2.50~~
MTRS LENGTH EACH AND SHADE AS PER THE BORDER SHADE OF THE SAREES **Annex-I**

Based on IS Specification - Salwar

Sl. No	Specification	Proposed parameters
1	Colour	Cadbury Colour
2	Fabric blend Composition % Polyester Cotton	67 ±5% 33 ±5%
3	Ends / dm (ASTM-D3775) Picks / dm	315 +5% / -2.5% 315 +5% / -2.5%
4	Warp Count/ Ne (ASTM-D 1059) Weft Count/ Ne	2/50 ^s ± 5% ✓ 2/50 ^s ± 5% ✓
5	Mass (g/m2) ASTM-D 3776	150 + 5% / - 2.5 %A
6	Length in metres, min	2.5 metre each for salwar
7	Width in cms, min ASTM —D 3774	147 ✓
8	Tensile Strength on 5x20cm strip : IS 1969 Warp Strength Kg Min Weft Strength Kg Min.	140 ✓ 110 ✓
9	Crease Recovery, IS 4681 Warp recovery angle, min Weft recovery angle, min	130° ✓ 130° ✓
10	Pilling rating IS 10971 (After 18000 revolutions)	4 or better ✓
11	Tear Strength : ASTM — D 1424 Warp Tear Strength gf.,min Weft Tear Strength gf.,min	2000 ✓ 2000 ✓
12	% shrinkage to relaxation max. IS 2977 Warp way Weft way	2 ✓ 2 ✓
13	% shrinkage (hot condition) at 105° ±2°, max. IS : 11248 Warp way Weft way	2 ✓ 2 ✓
14	pH value of Aqueous extract IS 1390	6 to 8 ✓
15	Minimum colour fastness rating to : Light IS : 2454 Washing IS : 764 Rubbing IS : 766 Perspiration IS : 971 Hot pressing, dry & wet IS : 689	5 ✓ 4 ✓ 4 ✓ 4 ✓ 4 ✓
16	Weave	plain ✓