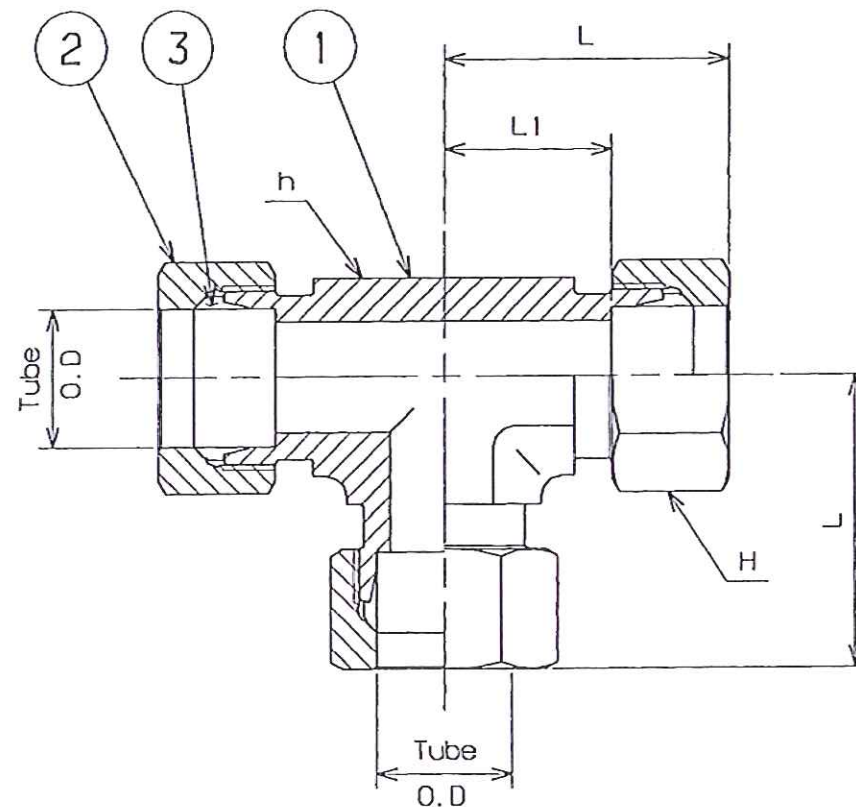


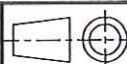

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227									
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						PROTO / PILOT / PRODUCTION			
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM									



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THE STRENGTH AND NO AIR LEAKAGE SHALL BE  
GUARANTEED UNDER THE CONDITION OF NO. 1 AND 2.

1. TEMPERATURE RANGE :  $-40 - +80^{\circ}\text{C}$
2. OPERATING PRESSURE : MAX. 80 BAR
3. END FITTING SHALL BE OF FLARELESS DOUBLE COMPRESSION TYPE & CONFIRM TO SPECIFICATION: DIN2353 (ISO8434-1)  
- SHALL BE APPLIED FOR DIMENSIONS NOT SPECIFIED AT DRAWING

3	3	909-60709	SLEEVE				SUS316		
2	3		NUT				SUS316		
1	1		BODY				SUS316		
SL No.	QTY	DRG. / STOCK No.	DESCRIPTION			SIZE	COMPANY.STD/IS.STD	Wt.Kg.	
			DETAIL PARTS			MATERIAL			
			PRODUCT DMRC 8 CAR						
						SURFACE TREATMENT			
						APPROVED	<i>Ant. Langa</i>		
						CHECKED	<i>S. P. Suresh</i>		
						DRAWN			
1	ECN No.90900482 NOTE 3 ADDED	07.08.2015	SK <i>SK</i>	SM <i>SM</i>	MS <i>MS</i>	REF DRG EE01831-400			
ALT	CHANGES / ECN No.	DATE	BY	CKD	APP	QTY	NEXT ASSY	MODEL	
						SCALE NTS		SHEET 1 of 1	Wt (Kg)
 BEM LIMITED R&D, BANGALORE COMPLEX BANGALORE 560 075						TITLE UNION TEE		DRG No. 909-60192	ALT 