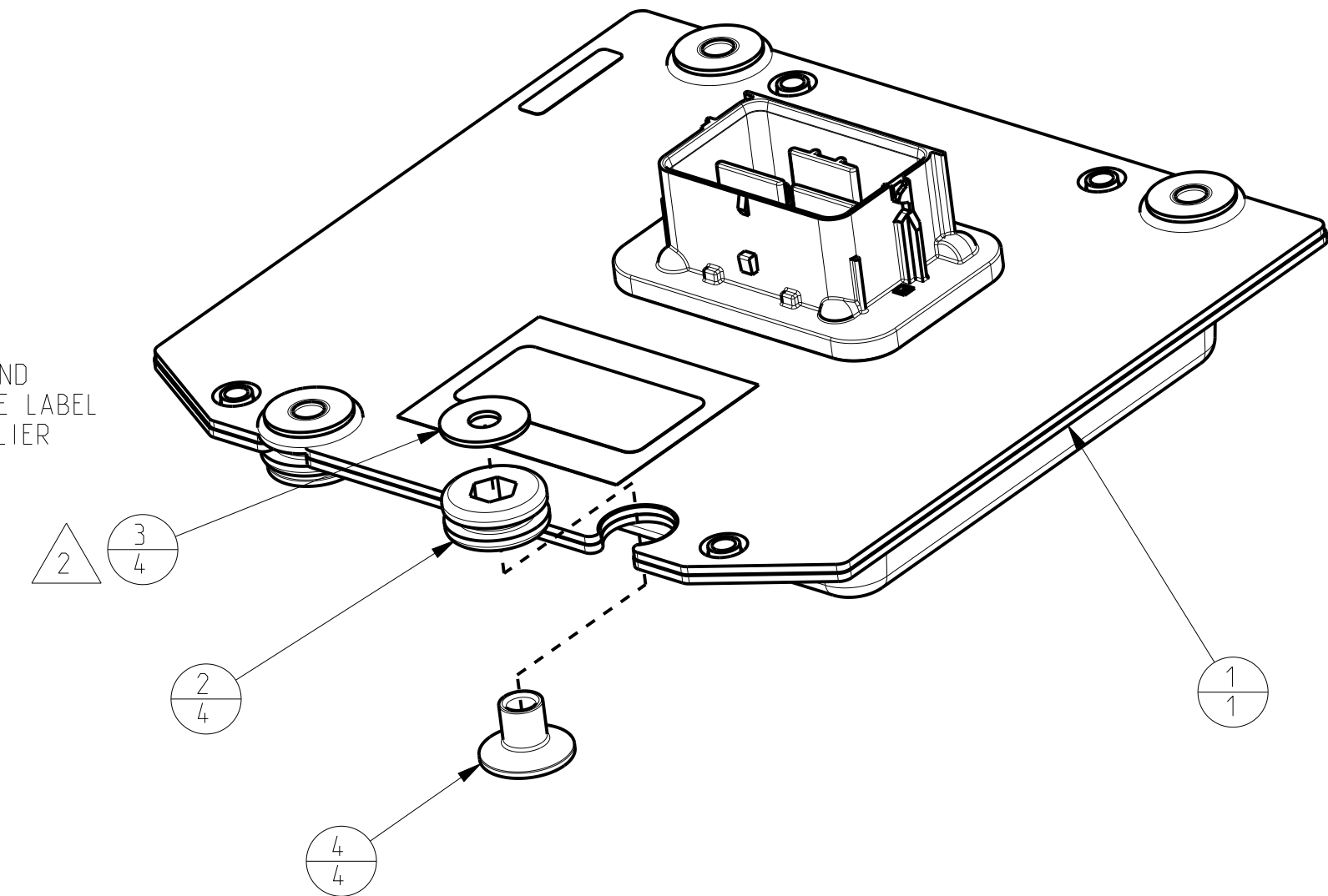
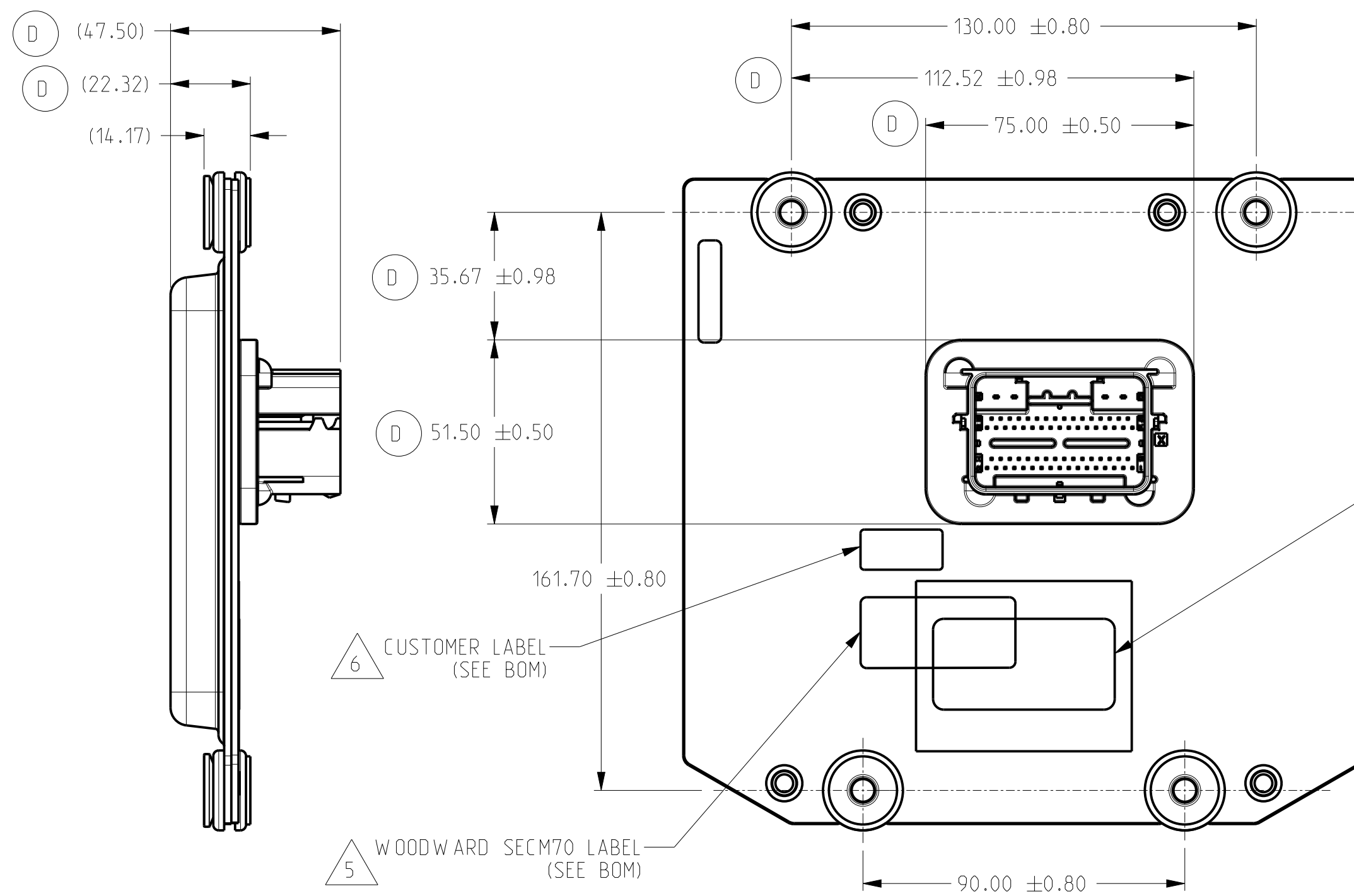




REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
D	CN095233	SEE CHANGE DOCUMENTATION	



PART NUMBER TABLE	
KIT PART NUMBER	WW CONTROL MODULE PART NUMBER 
	1751-6784
8923-2578	1751-6785
	1751-6771
8923-2580	1751-6777
	1751-6769
8923-2582	1751-6774
	1751-6767
8923-2584	1751-6772
	1751-6770
8923-2586	1751-6776
	1751-6768
8923-2588	1751-6773
8923-2682	1751-6773
8923-2684	1751-6773
8923-3051	1751-6861


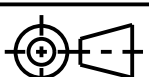
BOM BALLOON KEY

BILL OF MATERIAL				
INDEX #	ITEM #	DESCRIPTION	QTY	ASSEMBLY INFO (See Notes)
1	SEE TABLE 	TABULATION (SECM70 (MY17), 70 PIN CONTROL MODULE)	1	
2	1015-1004	GROMMET (PCM128-HD VIBRATION DAMPER)	4	
3	1010-5056	WASHER (PCM128-HD VIBRATION DAMPER)	4	
4	1404-1031	BUSHING (PCM128-HD VIBRATION DAMPER)	4	
5	1609-7016	STRAP (MATLGEN00400, CABLE, 4")	1	NOT SHOWN

NOTES:

1. REFER TO WW CONTROL MODULE PART NUMBER.
2. ASSEMBLE AS SHOWN. USE ZIP TIE (1609-7016) TO SECURE ALL (4) WASHERS TO BUSHING AND GROMMET AT ONE LOCATION ONLY.
3. CHANGES MUST BE MADE IN COMPLIANCE WITH WOODWARD SPECIFICATION SP-896 LEVEL 'A'.
4. THE PRODUCT DEFINED BY THIS DRAWING SHALL MEET ALL REQUIREMENTS OF PRODUCT SPECIFICATION PS 147744R003 ALL ELEMENTS OF THIS PRODUCT SPECIFICATION FORM A PART OF THIS DRAWING.

- 5 APPLY WOODWARD SECM LABEL COVERING THE "CUSTOMER PART NUMBER AND BAR CODE AND TEXT"
REF TO DRAWING 9097-2397 FOR SUPPLIER LABEL INFORMATION FOR LOCATION OF TEXT TO BE COVERED.
- 6 APPLY CUSTOMER LABEL APPROXIMATELY AS SHOWN.

UNLESS OTHERWISE SPECIFIED: ALL DIM ARE IN MILLIMETERS INTERPRET DIMENSIONS AND TOLERANCE 1AW ASME Y14.5-2018 EXCLUDING 4.1(S)	CONTRACT NO.					
	W 15855 DRAWN	APR-2019 DATE				
MATERIAL:	SEE CHANGE DOCUMENTATION FOR ADDITIONAL APPROVALS		TITLE ASSEMBLY - MODULE, SECM (MY17), 70 PIN W /MTG HDW			
	THIRD ANGLE PROJECTION		SIZE	DAI	DWG NO	REV
			A2	OTFM1	9934-3296	D
			SCALE: 1.000		WT: (KG)	SHEET: 1 of 1