Date: 07-04-2025

ADDENDUM -2

BEML SRM Tender Ref : 6300039399 dated 22.03.2025

Tendered Item : HVAC SYSTEM & AIRDUCTS

Project : Standard Gauge High Speed Train Project.

A) Tender closing date is extended from 08.04.2025 @ 3PM to 15.04.2025 @ 3PM

B) Addendum-1 to PTS FPIIC/TD/0002 is enclosed

Bidders shall consider the following requirements in addition to the PTS.

- 1) The upper surface of the Saloon HVAC unit should follow the round shape of the roof.
- 2) In order to minimize energy consumption, the control based on CO2 level measurements shall ensure continuous adjustment of the cooling/heating power and the flow of the fresh air. Preferred solution is to compose the HVAC unit with one constant speed compressor and one compressor with variable speed or bypass valve.
- 3) CO2 level: Max. inside 2000 ppm at 450 ppm Exterior and max. air output at static pressure of 250 Pa shall be considered.
- 4) Mean heat transfer coefficient: hot season 1,50 W/m2K; cold season 1,62 W/m2K.
- 5) Target mass of complete cab unit: 150 kg and Target dimensions of cab unit: Height 750 mm, Depth 650 mm, Width 1350 mm.
- 6) Air extraction (exhaust) module shall be the integral part of the HVAC unit. Supplier is obliged to provide technical support on air extraction as part of pressure protection system.

Tender: BEML SRM Tender no. 6300039399

Procurement of "HVAC SYSTEM & AIR DUCTS for high-speed train project.

Addendum-1 to PTS FPIIC/TD/0002

Bidders shall consider the following requirements in addition to the PTS.

- 1. The upper surface of the Saloon HVAC unit should follow the round shape of the roof.
- 2. In order to minimize energy consumption, the control based on CO₂ level measurements shall ensure continuous adjustment of the cooling/heating power and the flow of the fresh air. Preferred solution is to compose the HVAC unit with one constant speed compressor and one compressor with variable speed or by-pass valve.
- 3. CO₂ level: Max. inside 2000 ppm at 450 ppm Exterior and max. air output at static pressure of 250 Pa shall be considered.
- 4. Mean heat transfer coefficient: hot season 1,50 W/m²K; cold season 1,62 W/m²K.
- 5. Target mass of complete cab unit: 150 kg and Target dimensions of cab unit: Height 750 mm, Depth 650 mm, Width 1350 mm.
- Air extraction (exhaust) module shall be the integral part of the HVAC unit.
 Supplier is obliged to provide technical support on air extraction as part of pressure protection system.
