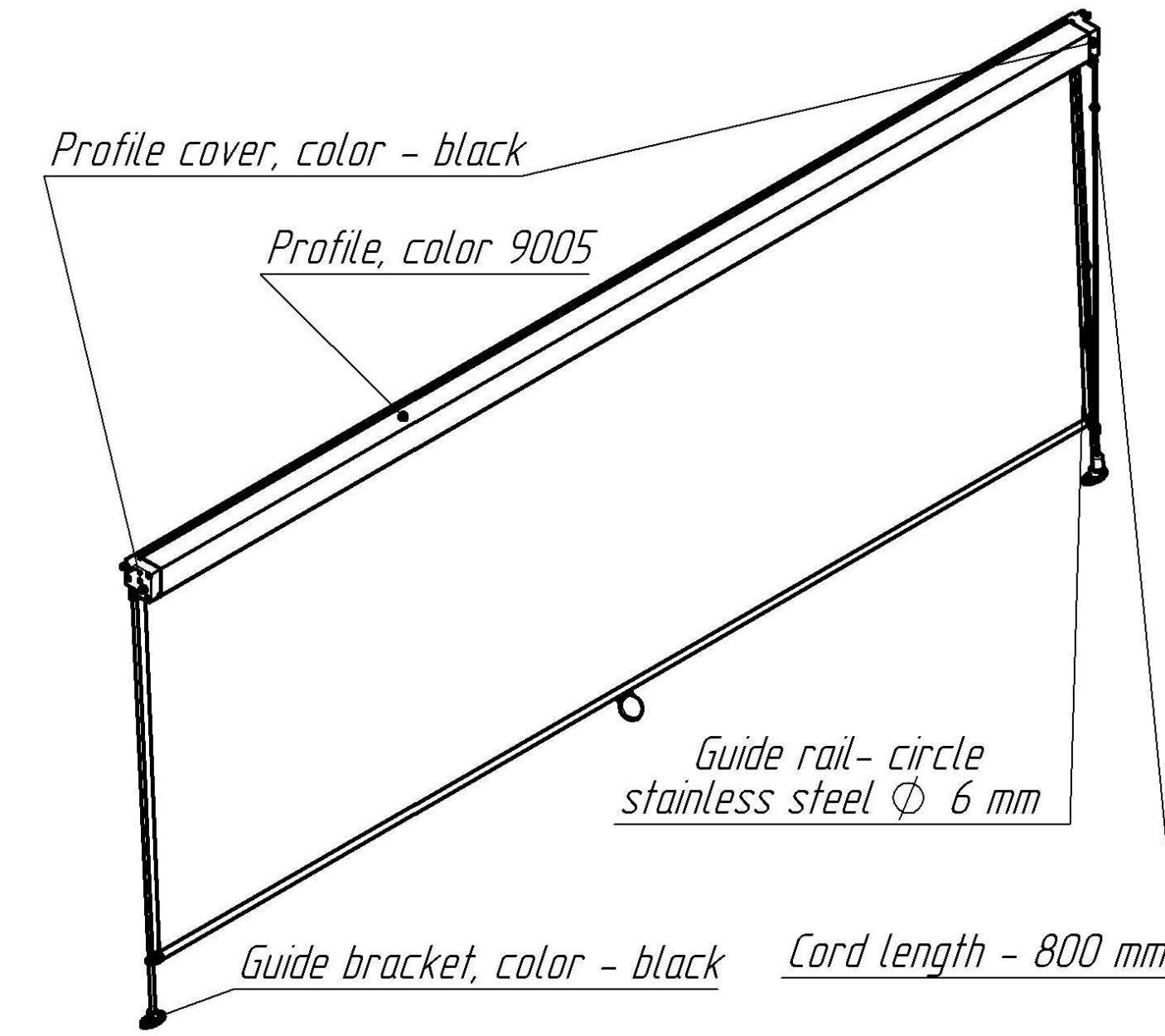
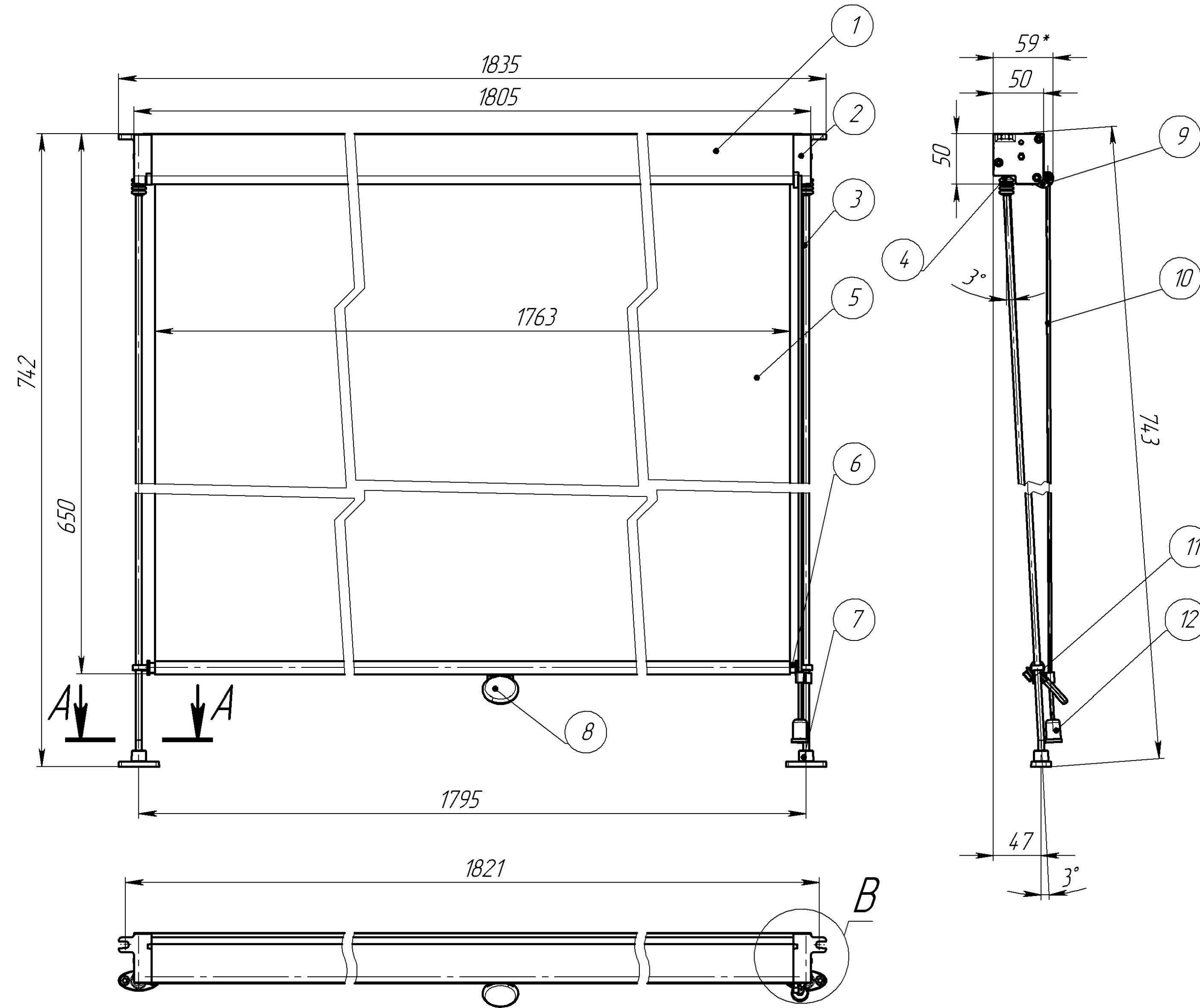


3		2						1			
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
		TOLERANCE	+0.1	+0.2	+0.3	+0.5	+0.8	+1.2	+2	+3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227											
[UNSPECIFIED] TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS. REF. IS 2102 (PT-1) (MEDIUM)								[QUALITY OF WELD JOINTS REF. RD_230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD OS. 1012.C								STATUS:		PROTO	
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96											



**[UN CONTROLLED]**








Nº	QTY	Description	Material
1	1	Profile (box) CPT 50x50	Aluminium – black color
2	2	Profile (box) cover	Hard plastic – black color
3	2	Guide rail	Stainless steel
4	2	Damper	Rubber- black color
5	1	Sun blind	Vista 1193- Color RAL 9006 White Aluminium
6	2	Guide slider	Hard plastic – black color
7	2	Guide bracket	Hard plastic – black color
8	1	Grip-pull	Rubber- black color
9	1	Trigger	Hard plastic – black color
10	1	Cord	Cord – black color
11	1	Holder	Hard plastic – black color
12	1	Handbell	Hard plastic – black color

SPECIFICATION :

TYPE :	ROLLER BLIND
OPERATION :	MANUALLY OPERATED
MOUNTING TYPE :	CEILING MOUNTING TYPE
FABRIC :	
MATERIAL:	FIBRE GLASS FABRIC WITH PVC/VINYL COATING OR POLYESTER (PES) FABRIC
VISIBILITY :	TRANSLUCENT
OPENNESS FACTOR :	5 TO 10 %
FIRE SAFETY :	EN 45545-HL3, R1 REQUIREMENTS SET
EDGE BINDING :	TO BE PROVIDED

NOTE:

1. THE EXPOSED SURFACE OF ITEM 1 - HOUSING ASSY SHALL BE PAINTED.  
COLOUR : BLACK
2. STEEL ITEMS TO BE BUFF TO MIRROR FINISH.
3. THE SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK SUPPLIES.
4. DIMENSIONS ARE TENTATIVE IT MAY CHANGE DURING DETAIL DESIGN STAGE.
5. THE SUN BLIND ASSY. SHALL CONFIRM TO TDC DOC. GR/TD/6861.

SL No.	QTY	PART / STOCK No.		DESCRIPTION		SIZE	COMPANY STD./I/S		Wt.(Kg)
							MATERIAL		
				PRODUCT	BMRCL METRO CARS - 5RS-DM				
				REF DRG					
				MATERIAL					
				HEAT TREAT		APPD	HBM	14.06.2024	
				SURFACE TREAT		REV'D	MS	14.06.2024	
				TITLE		CHKD	KP	14.06.2024	
				SUN BLIND ASSY		DRWN	MDA	14.06.2024	
						SCALE		SHEET	Wt.(Kg)
						DRG No.		1 OF 1	-
									ALT
ALT No.	ECN NO/CHANGES		DATE	BY	APPD	 <b>BEML LIMITED</b> <small>New Belgaum - Mys Road</small>			
						507-18087			