

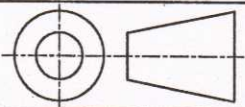

1	2	3	4	
	REVN.	NO. OF PLACES	SIGNATURE & DATE	
		CHANGE/ECN NO.	REVISED	APPROVED

QUALIFICATION ENVIRONMENTAL TEST

TEST NAME	SPECIFICATION	REMARKS
1 MOULD GROWTH TEST	30 0 C +/- 1 0 C AND RH > 90 %, DURATION: 28 DAYS(TEST NO.21).	1. SYSTEM OFF DURING THE TEST 2. PERFORMANCE CHECK AFTER RECOVERY

NOTE:

1. THIS TEST ARE TO BE CONDUCTED AS PER JSS 55555: 2012 REV3, L2J AND L3 CLASS.
2. DURING TESTING , THE SYSTEM'S POWER ON/OFF PERIODS MAY BE ADJUSTED/DECIDED BASED ON THE SYSTEM/UNIT DESIGN CRITERIA.
3. BEML WILL SUPPLY UUT, RELATED CABLES, AND REQUIRED ACCESSORIES TO POWER 'ON/OFF' THE UNIT.
THE SUPPLIER IS RESPONSIBLE FOR PROVIDING THE MOUNTING ARRANGEMENT/TEST SETUP FOR TESTING THE UNIT.
4. TEST REPORTS ARE TO BE SUBMITTED FOR EACH TEST ALONG WITH COC (CERTIFICATE OF CONFORMANCE).

						BE1500	-
SL. NO.	PART NO.	NAME OF PART	QTY./ ASSLY.	MATERIAL	REMARKS	APPLICATION	QTY.
General Tolerance To ISO 2768			Remove all burrs and break sharp edges.			Unspecified finish Ra12.5	
All dimensions are in mm, Unless specified. Do not scale the drawing. If in doubt, ask.			MATERIAL	HEAT TREATMENT			
			Wt. of part (Kgs.)	CASE DEPTH			
DESIGN REF. --			TITLE		SIZE .. A4		
			QUALIFICTION TEST (FFCH AND FFAH)		SCALE NTS		
					SURF. TREATMENT --		
APPROVED	JAYAKUMAR HC	SIGNATURE	DATE				
CHECKED	JAYALAXMI KUMARI	SIGNATURE	DATE				
DRAWN	SANSKRITI	SIGNATURE	DATE				
				SHEET 1/1		DRG.NO. 550 849 0805 	
				BEML LIMITED, Engine Division, Mysore.			