## Test facilities in R&D BEML Limited, KGF

## I. Powerline Laboratory

For testing of following Powerline aggregates:

1. Axles (one input and two outputs) with T configuration

Capacity: 100 kW to 1200 kW of input power with output speeds up to 300 rpm at maximum input speed.

Types of tests that can be conducted

- a) Load testing
- b) Endurance testing
- c) Brake performance with inertial simulation
- d) Dynamic / Cyclic load testing with inertial simulation

Possible to record / monitor data like Speeds, Torque, Oil temperature, Pressures – 36 channels

 Transmission (Mechanical gear box, hydro shift, Power shift, Automatic gear shifting) with one input and one output inline or with drop can be tested.
Capacity: 100 kW to 900 kW with transmission output speeds ranging from 50 rpm to 3000rpm.

Types of tests that can be conducted

- a) Load testing
- b) Endurance testing
- c) Modulation performance
- d) Dynamic / Cyclic load testing with inertial simulation

Possible to record / monitor data like Speeds, Torque, Oil temperature, Pressures – 36 channels

3. Torque Converter up to 900 kW capacity.

## II. Structural Engineering Laboratory

For testing of following Fatigue / Performance Testing of Structures / Components:

We are equipped with 8 nosvarious sizes of linear actuators ranging from 100 kNto 1500 kNand one no. rotary actuator with PC based 8 channel actuator controller.

- 1. Fatigue testing of structures with static strain measurement
- 2. Endurancetesting of structural components like Mounting cushions, Springs, universal joints up to 16 kNm, etc.
- 3. ROPS and FOPS testing as per ISO standards
- 4. Draw bar pull performance testing of equipments
- 5. Endurance testing Hydro Pneumatic Suspension up to 30 ton at a max. of 5 Hz

## **III.** Fluid Power Laboratory

For testing of the following Hydraulic Aggregates:

- 1. Gear pumps up to 210 bar, 600 lpm and 2200 rpm
- 2. Control valves up to 450 bar and 600 lpm
- 3. Hydraulic cylinders up to 100 tons capacity
- 4. Impulse testing of Hydraulic hoses up to 550 bar

NODAL OFFICER for the use of Test Facility and technical Interaction:

Nodal Officer	Contact Details
Head of R&D, Mining & Construction	Research & Development BEML Limited BEML Nagar – 563115 KOLAR (Dist) Karnataka (State) INDIA Ph: +91 8153 263228 Fax: +91 8153 263129