Test facilities in R&D BEML Limited, KGF

I. Powerline Laboratory

For testing of following Powerline aggregates:

1. Axles (one input and two outputs) with T configuration

Capacity: 100 kW to 1200 kW of input power with output speeds up to 300 rpm at maximum input speed.

Types of tests that can be conducted

- a) Load testing
- b) Endurance testing
- c) Brake performance with inertial simulation
- d) Dynamic / Cyclic load testing with inertial simulation

Possible to record / monitor data like Speeds, Torque, Oil temperature, Pressures - 36 channels

2. Transmission (Mechanical gear box, hydro shift, Power shift, Automatic gear shifting) with one input and one output inline or with drop can be tested. Capacity: 100 kW to 900 kW with transmission output speeds ranging from 50 rpm to 3000rpm.

Types of tests that can be conducted

- a) Load testing
- b) Endurance testing
- c) Modulation performance
- d) Dynamic / Cyclic load testing with inertial simulation

Possible to record / monitor data like Speeds, Torque, Oil temperature, Pressures - 36 channels

3. Torque Converter up to 900 kW capacity.

II. Structural Engineering Laboratory

For testing of following Fatigue / Performance Testing of Structures / Components:

We are equipped with 8 nosvarious sizes of linear actuators ranging from 100kN to 1500kN and one no. rotary actuator with PC based 8 channel actuator controller.

- 1. Fatigue testing of structures with static strain measurement
- 2. Endurance testing of structural components like Mounting cushions, Springs, universal joints up to 16 kNm, etc.

- 3. ROPS and FOPS testing as per ISO standards
- 4. Draw bar pull performance testing of equipments
- 5. Endurance testing Hydro Pneumatic Suspension up to 30 ton at a max. of 5 Hz

III. Fluid Power Laboratory

For testing of the following Hydraulic Aggregates:

- 1. Gear pumps up to 210 bar, 600 lpm and 2200 rpm
- 2. Control valves up to 450 bar and 600 lpm
- 3. Hydraulic cylinders up to 100 tons capacity
- 4. Impulse testing of Hydraulic hoses up to 550 bar

NODAL OFFICER for the use of Test Facility and technical Interaction:

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