

**BEML LTD**  
**(A Government of India Undertaking)**  
**New Thippasandra Post, Bangalore – 560 075.**  
**Tel.25022636, 25240680, Fax: 25243137 & 25245545**

Date: 13.07.2018

**Corrigendum-1**  
**Tender No (Bid Invitation Number): 6300021396**

**TENDER DESCRIPTION: "CERTIFICATION FOR BS EN 15085-2 CL1 & BS EN ISO 3834-2"**

Further to the published above tender document, one of the vendor has asked the clarification regarding the tender. Vendor clarification and M/s. BEML reply is given below. Kindly note the following point while submit the quote.

Sl. No	Commercial bid Sl. No. in the tender.	Description	Vendor Clarification	BEML reply
1.	7	Training & Certification of Deputy welding co-coordinators	Please let us know the availability of International Welding Engineer, or International welding Technologist or International Welding specialist - in house.	Presently BEML Ltd does not have international welding Engineer, or International welding technologist or international welding specialist in house.
2.	8	Training & Certification of NDT Inspectors	BEML to confirm the applicable NDT standards & methods : - whether as per ASNT -Level-II or - ISO 9712 Level-II or - ASNT level -II covering EN & ISO syllabus. Since NDT as per ISO 9712 is very costly ie., Rs. 65 to -70K per method and the duration for each method is 80 hours as per ISO norms , there are provisions ASNT training and certification covering EN /ISO syllabus is also acceptable for this certification. For BEML scope we suggest the following NDT methods :- Visual examination - VT -Level-II Penetrant Testing - PT - Level -II. Magnetic Particle inspection - MPT-Level-II. Ultrasonic or Radiographic Testing - UT or RT.	Presently training is required for ASNT level-II covering EN & ISO syllabus. The following NDT methods are required Visual Examination VT Level-II Penetrant Testing PT Level – II Magnetic Particle Inspection-MPT Level-II Ultrasonic or radiographic Testing-UT or RT.
3.	9	Final certification audit cost for EN 15085-2 CL1 including design.	In the Bid invitation BS EN 15085-2 CL1 is mentioned. This certification now it is only EN 15085-2. BS will not be included in the certificate as it surpass the BS requirements. Please confirm.	Certification is for EN-15085-2-CL1 including design and BS is not required.
4.	10	Final audit cost for ISO 3834	BEML to confirm the certification level; - ISO 3834 -2 - Comprehensive or - ISO 3834 -3 - Standard, or - ISO 3834-4 - Elementary. In principle EN 15085-2 CL1 covers ISO 3834-2.	ISO 3834-2 comprehensive certification is also required.
5.	13	IWE charges for the role of responsible welding co-coordinator - External	BEML to clarify the number of man days of external IWE requirement in a month for welding coordination activities.	Number of Man days of External IWE requirements is 3 per month.

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Tender Closing date (submission of Technical & commercial bid) and Opening of Technical Bid date are extended from 14.07.2018 to 20.07.2018. Details are furnished below as FOR and READ AS.

**FOR:**

Sl. No	Particulars	Important Date & Time
1.	Last date for Submission of Technical Bid & commercial bid through E-mode	14.07.2018 before 1400 Hrs
2.	Opening of Technical bid through E-mode	14.07.2018 at 1500 Hrs
3.	Commercial bid opening through E-mode	Commercial bid will be open, later to technically accepted Bidder only.

**READ AS:**

Sl. No	Particulars	Important Date & Time
1.	Last date for Submission of Technical Bid & commercial bid through E-mode	20.07.2018 before 1400 Hrs
2.	Opening of Technical bid through E-mode	20.07.2018 at 1500 Hrs
3.	Commercial bid opening through E-mode	Commercial bid will be open, later to technically accepted Bidder only.

**All other Terms and conditions of the tender ref: 6300021396 are remains same.**

Regards

**Dy. General Manager – Purchase**  
**BEML Limited**  
**Bangalore Complex**