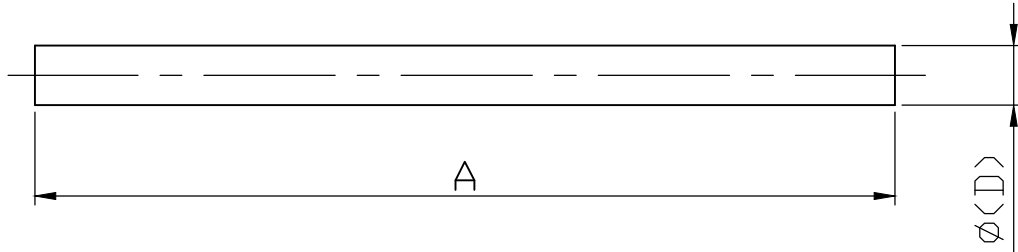


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										












PART NO.	Ø(D)	A
926-40303-1	6	400
926-40303-2	6	1100
926-40303-3	6	300
926-40303-4	9	561
926-40303-5	9	860
926-40303-6	9	1400

NOTE:

1. REMOVE ALL SHARP EDGES AND BURRS.
2. MATERIAL : AISI 304

UNCONTROLLED

N1	0.025	
N2	0.05	
N3	0.1	
N4	0.2	
N5	0.4	
N6	0.8	
N7	1.6	
N8	3.2	
N9	6.3	
N10	12.5	
N11	25	
N12	50	
GRADE No.		
VALUE		
SYMBOL		
SURFACE ROUGHNESS		

SL.No.	QTY	PART / STOCK No.				DESCRIPTION		SIZE	COMPANY STD./I.S		Wt. (Kg)	
MATERIAL												
						PRODUCT	BMRCL METRO CARS					
						REF DRG						
						MATERIAL						
						HEAT TREAT.			APPD	K.C.S.	15.11.16	
						SURFACE TREAT.			REVD			
						TITLE	CHKD		SNH	15.11.16		
						WIRE SUPPORT	DRWN		VISHNU		14.11.16	
							SCALE			SHEET	Wt.(Kg)	
							-				OF	0
							DRG No.					ALT
ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD	 BEML LIMITED		926-40303			