

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS: ~~MOCKUP/PROTO/PRODUCTION~~

BASE RUBBER SHALL BE NITRILE SUITABLY COMPOUNDED TO MEET FOLLOWING:

AFTER AGEING FOR 72 HOUR AT $100 \pm 1^\circ \text{C}$, CHANGE IN HARDNESS.

ALL TEST PROCEDURE SHALL BE AS PER IS: 3400-87

$\phi_{d1} = 234.62$, $\phi_{d2} = 2.62$, AS PER ISO 3601-2, SC176



BEML LIMITED

926-81142

ALT
0