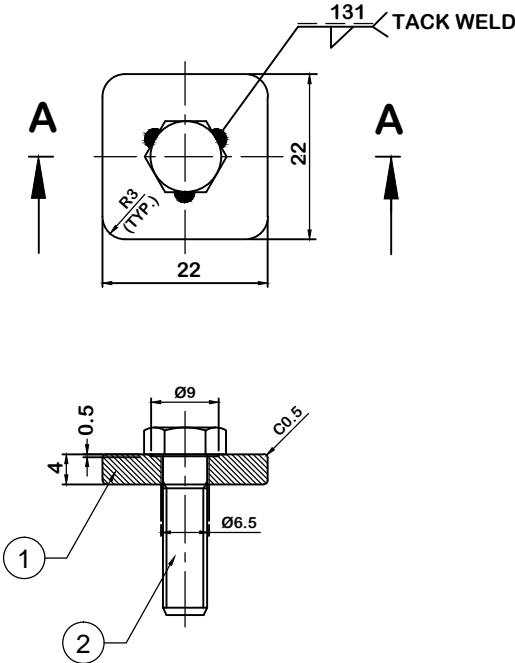


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UNCONTROLLED



SEC - AA

NOTE:-

1. REMOVE ALL SHARP EDGES & BURRS.
2. ALL DIMENSIONS ARE IN MM.

N1	0.025	N2	0.05	N3	0.1	N4	0.2	N5	0.4	N6	0.8	N7	1.6	N8	3.2	N9	6.3	N10	12.5	N11	25	N12	50	GRADE No.	VALUE	SYMBOL	SURFACE ROUGHNESS
<div>NOTE:—</div> <div>1. REMOVE ALL SHARP EDGES & BURRS.</div> <div>2. ALL DIMENSIONS ARE IN MM.</div>																											
2	1	RFB1420625	HEX HD BOLT M6x25 TO IS:1364-(PT-3)2002 / MATL-IS:1367(P-14),Gr-A2-70,SS WITH NYLOK BLUE PATCH PRE APPLIED ADHESIVE																								
1	1	926-56171-1	PAD										22x22x4					AISI 304									
SL.No.	QTY	PART / STOCK No.	DESCRIPTION										SIZE					COMPANY STD./I.S					Wt. (Kg)				
																											MATERIAL
N8	3.2																										
N9	6.3																										
N10	12.5																										
N11	25																										
N12	50																										
																					</						