





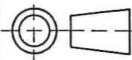




GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												

Technical drawing of a bolt. The drawing shows a side view of the bolt with a hexagonal head on the left and a hexagonal shank on the right. The total length of the bolt is dimensioned as 115. The length of the hexagonal shank is dimensioned as 38. The thread specification is indicated as M20.



1. THE ITEM SHALL BE MADE TO SPEC IS:1364(PART 1)-02, PC-10.9
2. REMOVE ALL SHARP EDGES AND BURRS.
3. PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS:1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW.

							M20x115L				
SL.No.	QTY	PART / STOCK No.				DESCRIPTION	SIZE (mm)	COMPANY STD./I.S		Wt. (Kg)	
								MATERIAL			
						PRODUCT	BMRCL METRO CARS				
						REF DRG					
						MATERIAL	-				
						HEAT TREAT.		APPD	MS		21.08.18
						SURFACE TREAT.		REVD	DB		19.08.19
						TITLE	BOLT, HEX HEAD	CHKD	JC		17.08.19
								DRWN	ILYAS		
								SCALE		SHEET	Wt.(kg)
								1:1		1 OF 1	0.4
ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD	DRG No.		926-83240		ALT 
 BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>											