

GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UNCONTROLLED

Arial Bold font
Size: 18mm –
Color: Black

R5(TYP)




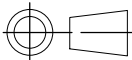


AUTO COUPLER CONNECTORS

00

250

NOTE:

1. Name plate shall be supplied without any scratches
2. Letters shall be engraved on plate with Spec mentioned in drawing
3. Backside of Plate shall be provided with strong self adhesive sticker

						250x60x0.5 THK		AISI 304		
SL.No.	QTY	PART / STOCK No.				DESCRIPTION		SIZE	COMPANY STD./I.S	Wt. (Kg)
									MATERIAL	
						PRODUCT	BMRCL METRO CARS			
						REF DRG				
						MATERIAL				
						HEAT TREAT.	APPD	KCS		
						SURFACE TREAT.	REVD	SNH		
						TITLE	CHKD	KIRAN		
						NAME PLATE- Auto coupler connectors	DRWN	VISHNU		
							SCALE		SHEET	Wt.(Kg)
									OF	0
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	  BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>		DRG No. 926-56182		ALT 