

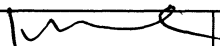
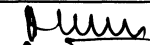


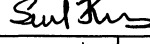

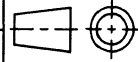


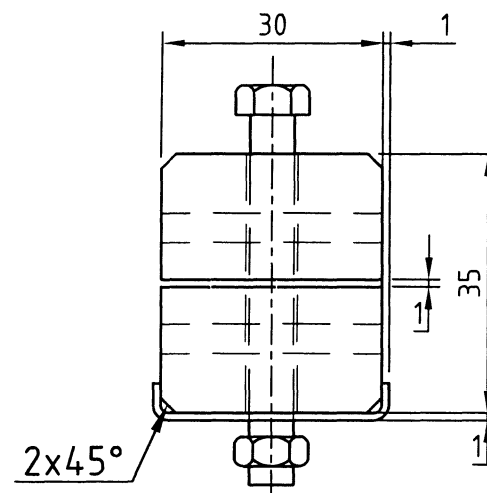
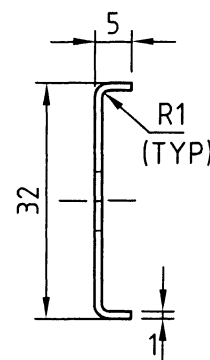


GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												

5	2	RFW0920616	SPRING WASHER	B6 TO IS.3063-94 / MATL.AISI.304		
4	2	RFN3860652	HEXAGONAL HEAD NUT	M6 TO IS.1364(PT-3)-02/MATL. IS.3506-79, Gr-A2-70		
3	2	RFB3850650	HEXAGONAL FLANGE BOLT	M6X50 WITH NYLOCK BLUE PATCH PREAPPLIED ADHESIVE TO IS.1364(PT-1)-02/MATL:IS:1367(PT-14)-84,GR-A2-70		
2	1		PLATE		SUS304	
1	1 SET		CLEAT		SEE NOTE 4	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	
			PRODUCT	KMRC RS(3R) METRO CARS		
			REF DRG			
			MATERIAL			
			HEAT TREAT.	APPD	KP	
			SURFACE TREAT.	REVD	MS	
			TITLE	CHKD	GD	
			CLEAT (D18xD10xD10)	DRWN	SK	
				SCALE		SHEET
				1:1	1 OF 1	-
ALT.No.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	DRG No.
 BEML LIMITED <small>NEW FRONTIERS NEW DREAMS</small>						942-60087
						ALT 



UNCONTROLLED COPY

1. THE GRADE OF BOLT AND NUT : BOLT = GRADE 8.8, NUT= GRADE 8
2. THE NYLOCK SHALL BE APPLIED TO BOLT FOR LOCK TIGHT
3. THE FIRST REMOVAL PREVAILING TORQUE OF NYLOCK IS 4.5 (kg.CM) FOR M6 BOLT
4. NYLON 6 GRADE 1011SW (OR EQUIVALENT) FLAME RETARDANT TO V-0 OF UL- 94

DETAIL P2