











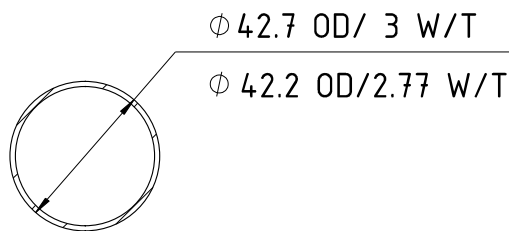


GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												

[illegible]

SECTION A-A  
1:2

**UN CONTROLLED**

**NOTE:-**

1. MANUFACTURE PART AS PER GR/TD/3535.
2. REMOVE ALL SHARP EDGES AND BURRS