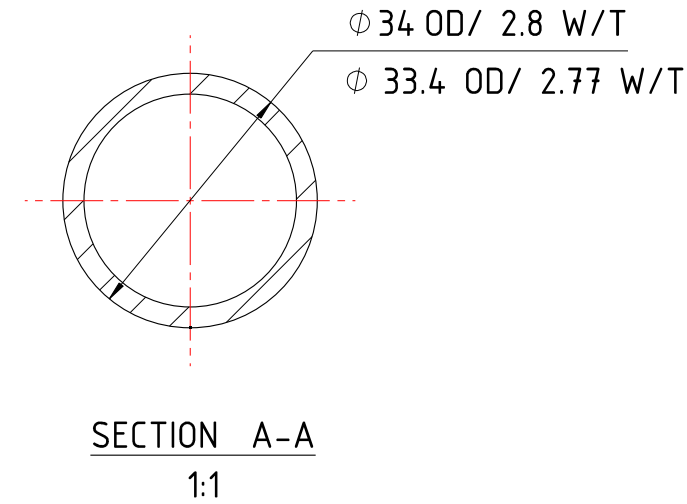


GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												



1. MANUFACTURE PART AS PER GR/TD/3535.
2. REMOVE ALL SHARP EDGES AND BURRS

								Ø34 OD/2.8 W/T Ø33.4 OD/2.77 W/T			
SL.No.	QTY	PART / STOCK No.				DESCRIPTION		SIZE (mm)	COMPANY STD./I.S		Wt. (Kg)
									MATERIAL		
						PRODUCT	MUMBAI METRO CARS - L2 & L7				
						REF DRG					
						MATERIAL	SUS304 (SEAMLESS SS PIPE)				
						HEAT TREAT.		APPD	BMT	29.11.2019	
						SURFACE TREAT.		REVD	BMT	29.11.2019	
						TITLE		CHKD	PS	29.11.2019	
						PIPE (HVAC)		DRWN	AC	29.11.2019	
								SCALE		SHEET	Wt.
								1:20	1 OF 1	6kg	
							DRG No.				
							525-40206				
BEM LIMITED NEW FRONTIERS. NEW DREAMS											
ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD					

A3