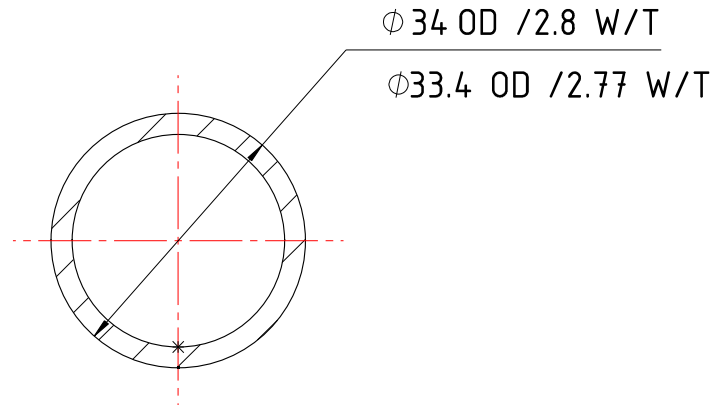
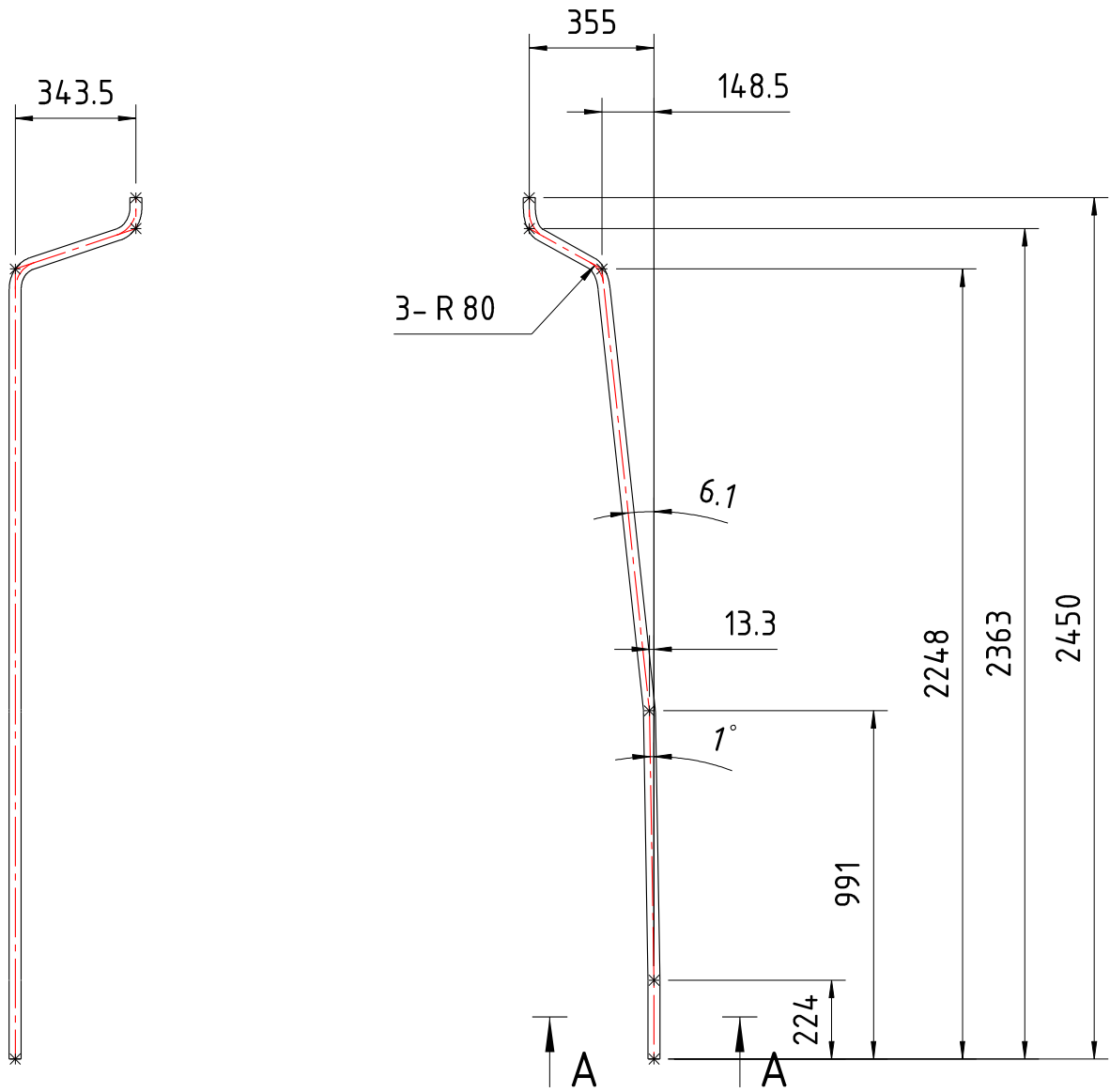


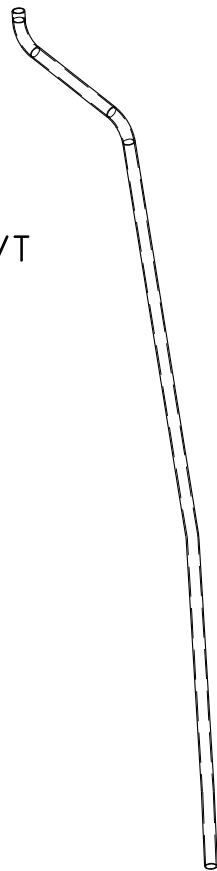
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GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	SYMBOL
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
ROUGHNESS													

UNCONTROLLED



SECTION A-A  
1:1



ISO VIEW  
1:20

NOTE:-

1. MANUFACTURE PART AS PER GR/TD/3535.
2. REMOVE ALL SHARP EDGES AND BURRS

SL.No.	QTY	PART / STOCK No.				DESCRIPTION	SIZE (mm)	COMPANY STD./I.S	Wt. (Kg)
							<u>34 OD/2.8 W/T</u> <u>33.4 OD/2.77 W/T</u>		
						PRODUCT	MUMBAI METRO CARS - L2 & L7		
						REF DRG			
						MATERIAL	SUS304 (SEAMLESS SS PIPE)		
						HEAT TREAT.	APPD	BMT	29.11.2019
						SURFACE TREAT.	REVD	BMT	29.11.2019
						TITLE	CHKD	PS	29.11.2019
							DRWN	AC	29.11.2019
							SCALE	1:20	Wt. 6kg
							SHEET	1 OF 1	
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	BEML LIMITED			ALT
						525-40207			0