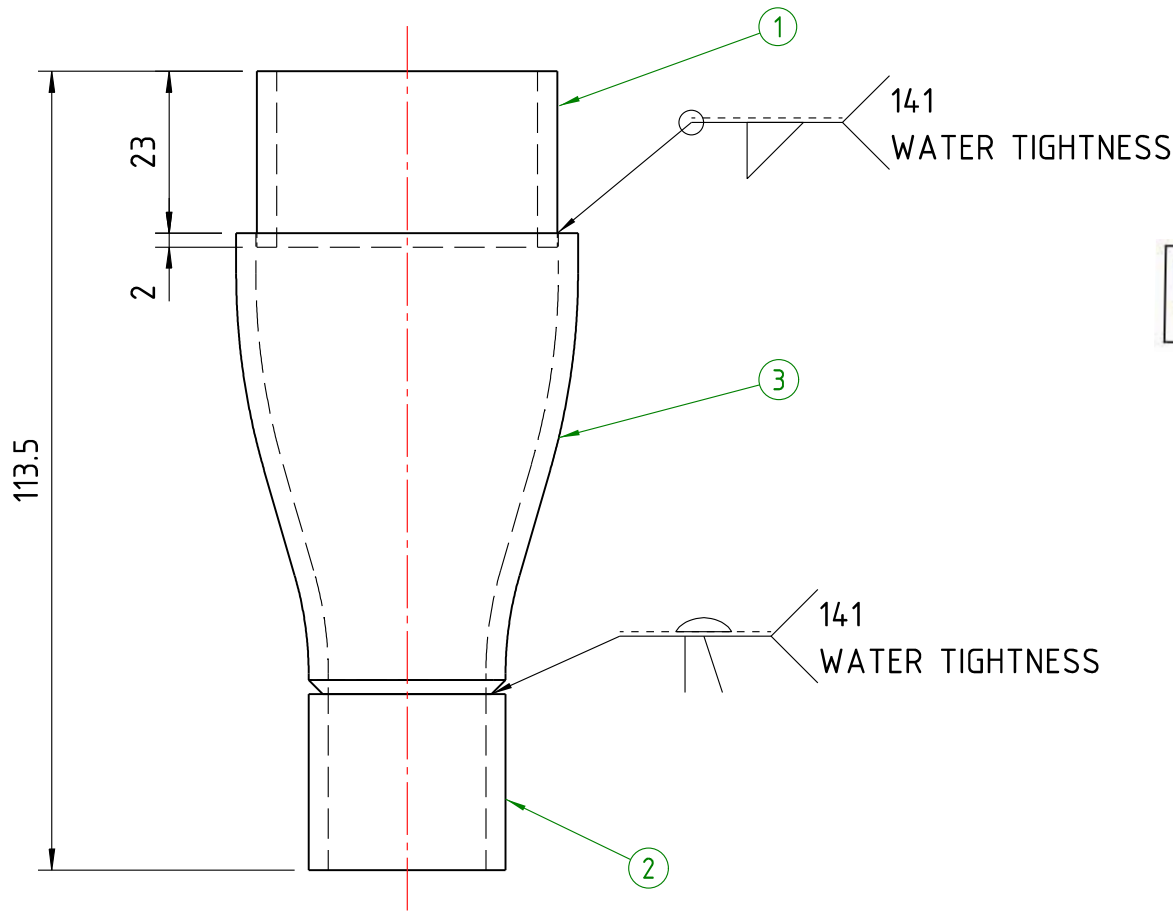


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GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												
ROUGHNESS												



UN CONTROLLED

NOTE:-

1. WELDING SYMBOLS : ACCORDING TO ISO 2553
2. WELDING SPECIFICATION : ACCORDING TO GR/TD/4298
3. REMOVE ALL SHARP EDGES AND BURRS

3	1	525-46331	SUPPORT REDUCER						
2	1	525-46330	SUPPORT WRAP JOINT						
1	1	525-46329	CONNECTOR DRAIN PIPE						
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE (mm)	COMPANY STD./I.S	Wt. (Kg)			
					MATERIAL				
			PRODUCT	MUMBAI METRO CARS L2 & L7					
			REF DRG						
			MATERIAL	NA					
			HEAT TREAT.		APPD	BMT	08.11.2019		
			SURFACE TREAT.		REVD	BMT	08.11.2019		
			TITLE		CHKD	BN	08.11.2019		
					DRWN	NJ	08.11.2019		
					SCALE		SHEET	Wt.	
					1:1		1 OF 1	0.28kg	
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	DRG No.	525-46061		
								ALT	0



BEML LIMITED

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