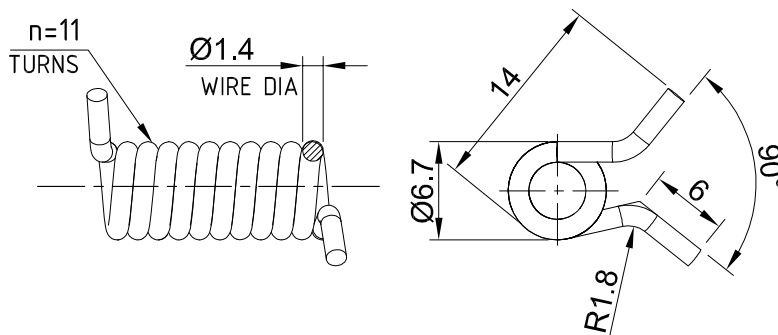


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FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF, RD 230 MEDIUM	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.	STATUS:	
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		



NOTE:
1). SAMPLE APPROVAL SHALL BE OBTAINED BEFORE MASS PRODUCTION

SURFACE		GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
ROUGHNESS		VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL			